DATASHEET

FLUID SYSTEMS® TFC® HF 8” Elements

High Flow, Low Energy Seawater RO Elements

PRODUCT DESCRIPTION

Membrane Chemistry:	Proprietary TFC® polyamide
Membrane Type:	TFC® HF membrane
Construction:	Spiral wound with fiberglass Outerwrap
Applications:	Seawater desalination

SPECIFICATIONS

Part Number	Model	Permeate Flow gpd (m^3/d)	Chloride Rejection Percent	Feed Spacer mil (mm)	Active Membrane Area ft^2 (m^2)
8282212	8040-HF-400	9,200 (34.8)	99.7	28 (0.7)	400 (37.2)
8282217	8040-HF-440-28	9,900 (37.5)	99.7	28 (0.7)	440 (40.9)

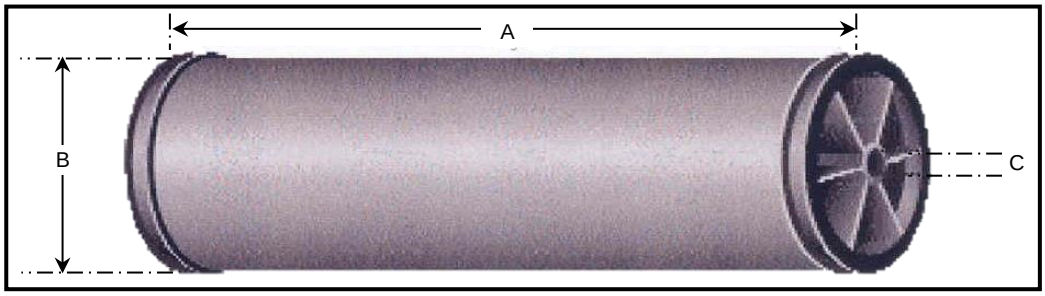
Test Conditions: 32,800 mg/l NaCl solution (isosmotic to ASTM standard seawater) at 800 psi (5,520 kPa) applied pressure, 7% recovery, 77°F (25°C) and pH 7.5.

OPERATING AND DESIGN INFORMATION*

Typical Operating Pressure:	750 - 950 psi (5,175 - 6,555 kPa)
Maximum Operating Pressure:	1,200 psi (8,275 kPa)
Maximum Operating Temperature:	113°F (45°C)
Maximum Cleaning Temperature:	113°F (45°C)
Maximum Continuous Free Chlorine:	<0.1 mg/L
Allowable pH – Continuous Operation:	4 - 11
Allowable pH – Short Term Cleaning:	2.5 - 11
Maximum Differential Pressure per Element:	10 psi (69 kPa)
Maximum Differential Pressure per Vessel	60 psi (414 kPa)
Maximum Feed Turbidity:	1 NTU
Maximum Feed SDI (15-minute test):	5

*Consult KSS Process Technology Group for specific information.

NOMINAL DIMENSIONS



Model	A		B		C		Part Numbers		
	inches	mm	inches	mm	inches	mm	Interconnector	O-ring	Brine Seal
8040-HF-400	40	1,016	8	203	1.125	29	0035260	0035464	0030584

*Dimensions are provided for reference only and should not be interpreted as accurate specifications.

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OPERATING GUIDELINES

Performance:

Performance specifications shown on the front side of this document are nominal values. Individual element permeate flows may vary +20/-15% from the values shown. Minimum rejection is 99.5% at the conditions shown.

Operating Limits:

- **Operating Pressure:** Maximum operating pressure is 1,200 psi (8,275 kPa). Typical operating pressure for TFC®-HF systems is in the range of 750 psi (5,175 kPa) to 950 psi (6,555 kPa). Actual operating pressure is dependent upon system flux rate (appropriate for feed source) as well as feed salinity, recovery and temperature conditions.
- **Permeate Pressure:** Permeate pressure should not exceed feed-concentrate pressure by more than 5 psi (34 kPa) at any time (on-line, off-line and during transition).
- **Differential Pressure:** Maximum differential pressure limits are 10 psi (69 kPa) for a 40” (1,016 mm) long element. Maximum differential pressure for pressure vessel is 60 psi (414 kPa).
- **Temperature:** Maximum operating temperature is 113°F (45°C). Maximum cleaning temperature is 113°F (45°C).
- **pH:** Allowable range for continuous operation is pH 4-11. Allowable range for short term cleaning is pH 2.5-11. It is recommended to limit the exposure of the TFC®-HF membrane to the extended pH range to 4 hours, once per month.
- **Turbidity and SDI:** Maximum feed turbidity is 1 NTU. Maximum feed Silt Density Index (SDI) is 5.0 (15-minute test). Experience has shown that feedwater with turbidity greater than 0.2 NTU generally results in frequent cleanings.
- **Recovery:** Maximum recovery is site and application specific. In general, single element recovery is approximately 7% for 40” (1,016 mm) long elements. Recovery limits should be determined using KSS ROPRO program.

Chemical Tolerance:

- **Chlorine:** Exposure of TFC®-HF membrane to free chlorine or other oxidizing agents such as permanganate, ozone, bromine and iodine is not recommended. TFC®-HF membrane has a free chlorine tolerance of approximately 1,000 ppm-hours based on testing at 77°F (25°C), pH 8. This tolerance may be significantly reduced if catalyzing metals such as iron are present or if the pH and/or temperature are different. Sodium metabisulfite (without catalysts such as cobalt) is the preferred reducing agent. TFC®-HF membrane has a chloramine tolerance of approximately 60,000 ppm-hours in the absence of free chlorine based on testing at 77F (25°C), pH 8.
- **Cationic Polymers and Surfactants:** TFC®-HF membrane may be irreversibly fouled if exposed to cationic (positively charged) polymers or surfactants. Exposure to these chemicals during operation or cleaning is not recommended.

Lubricants:

For element loading, use only approved silicone lubricant, water, or glycerin to lubricate O-rings and brine seals. The use of petroleum-based lubricants or vegetable-based oils may damage the element and void the warranty.

Service and Ongoing Technical Support:

KSS has an experienced staff of professionals available to assist end-users and OEM’s for optimization of existing systems and support with the development of new applications. Along with the availability of supplemental technical bulletins, KSS also offers a complete line of RO pretreatment and maintenance chemicals.

The information contained in this publication is believed to be accurate and reliable, but is not to be construed as implying any warranty or guarantee of performance. We assume no responsibility, obligation or liability for results obtained or damages incurred through the application of the information contained herein. Refer to Standard Terms and Conditions of Sale and Performance Warranty documentation for additional information

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