DuPont™ FilmTec™ elements

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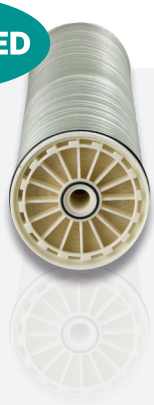
Product Data Sheet | Nanofiltration

FilmTec™ NF270-400/34i Element

Low Energy Nanofiltration Element for Organics and Hardness Removal

UPGRADED



Key Features

- Provides high rejection of total organic carbon (TOC), trihalomethane (THM) precursors, and per- and polyfluoroalkyl substances (PFAS) while having medium to high salt passage and medium hardness passage.
- Provides partial softening to retain some hardness and alkalinity in the permeate to help manage corrosion risk in distribution systems.
- High rejection of multivalent ions at low feed pressure.
- Reduced energy consumption and enhanced fouling protection provided with 34 mil low differential pressure feed spacer.
- High productivity, low energy consumption element with effective cleanability due to its wide cleaning pH range (1 – 12) tolerance.
- Includes iLEC™ interlocking end caps, helping to reduce system operating costs and the risk of O-ring leaks that can cause poor water quality.

Key Applications

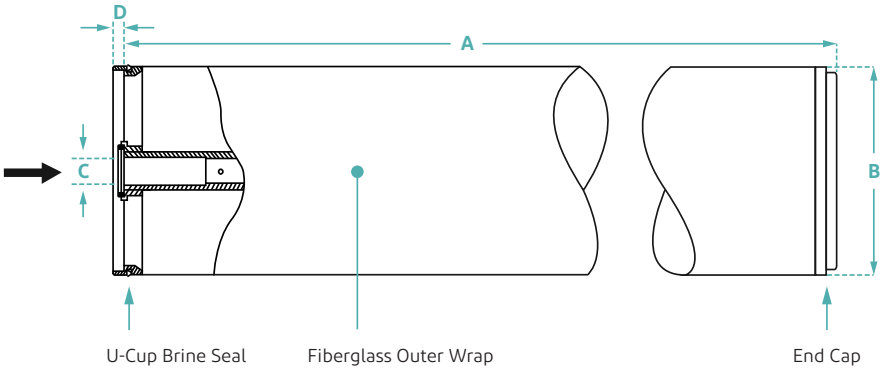
- Municipal Drinking Water
- Wastewater Reuse

Typical Properties

Product	Active Area ft^2 (m^2)	Feed Spacer Thickness (mil)	Permeate Flow Rate gpd (m^3/d)	Stabilized Salt Rejection (%)	Minimum Salt Rejection (%)
FilmTec™ NF270-400/34i element	400 (37)	34-LDP	12,500 (47)	> 97.0	97.0

1. Permeate flow and salt rejection based on the following standard conditions: 2,000 ppm $MgSO_4$, 70 psi (4.8 bar), 77°F (25°C) and 15% recovery.
2. LDP = Low Differential Pressure.
3. Flow rates for individual elements may vary but will be no more than 15% below the value shown.
4. Sales specifications may vary as design revisions take place.

Element Dimensions



	Dimensions – inches (mm)
A	40.0 (1,016)
B	7.9 (201)
C	1.125 ID (29)
D	0.5 (12.7)

ID = Inner Diameter
1 inch = 25.4 mm

1. For element weight information refer to What is the weight of FilmTec™ elements as delivered? (Form No. 45-D04811-en)
2. For element packaging and shipping information refer to How are FilmTec™ elements packaged and shipped? (Form No. 45-D04811-en)
3. Individual elements with iLEC™ interlocking Endcaps measure 40.5 inches (1,029 mm) in length (B). The net length (A) of the elements when connected is 40.0 inches (1,016 mm)

Form No. 45-D01699-en, Rev. 8
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Suggested Operating Conditions

Membrane Type	Piperazine based polyamide
Maximum Operating Temperature	113°F (45°C)
Maximum Operating Pressure	600 psi (41 bar)
Maximum Pressure Drop	
Per Element	15 psi (1.0 bar)
Per Pressure Vessel (Minimum 4 Elements)	50 psi (3.5 bar)
pH Range	
Continuous Operation	3 – 10
Short-Term Cleaning (30 min.)[1]	1 – 12
Maximum Feed Flow[2]	75 gpm (17 m^3/h)
Maximum Feed Silt Density Index (SDI)	SDI 5
Free Chlorine Tolerance[3]	< 0.1 ppm

1. Refer to Cleaning Procedures for FilmTec™ Elements (Form No. 45-D01696-en).
2. For recommended feed and permeate flow rates, flux, and recovery for various feed sources, refer to to Membrane System Design Guidelines for 8" FilmTec™ Elements (Form No. 45-D01695-en).
3. Oxidation damage is not covered under warranty, DuPont recommends removing residual free chlorine by pretreatment prior to membrane exposure. Please refer to Dechlorinating Feedwater (Form No. 45-D01569-en) for more information.

Important General Information

- Keep elements moist at all times after initial wetting.
- For successful operation of Reverse Osmosis (RO) and Nanofiltration (NF) membrane systems, the operation must follow the guidelines provided in the FilmTec™ Reverse Osmosis / Nanofiltration Elements Operation Excellence and Limiting Conditions Tech Fact (Form No. 45-D04388-en).
- To prevent biological growth during prolonged system shutdowns, it is recommended that membrane elements be immersed in a preservative solution.
- The customer is fully responsible for the effects of incompatible chemicals and lubricants on elements.
- Avoid static permeate-side backpressure at all times.
- Permeate obtained from the first hour of operation should be discarded.
- The use of this product in and of itself does not necessarily guarantee the removal of cysts and pathogens from water. Effective cyst and pathogen reduction is dependent on the complete system design and on the operation and maintenance of the system.

Please consider good operating practices for the optimal performance of the Nanofiltration membrane elements to assure damage free operation:

1. Loading of Pressure Vessels – Preparation & Element Loading (Form No. 45-D01602-en)
2. System Operation, including plant Start-Up Sequence (Form No. 45-D01609-en) and RO & NF Systems Shutdown (Form No. 45-D01613-en)
3. Handling, Preservation, and Storage (Form No. 45-D03716-en)

Full information of plant design, system operation, and troubleshooting is given in the FilmTec™ Reverse Osmosis Membranes Technical Manual (Form No. 45-D01504-en).

Regulatory Note

This product may be subject to drinking water application restrictions in some countries; please check the application status before use and sale.

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