

Autotrol 255 Easy-iQ



IMPORTANT SAFETY INSTRUCTIONS

Read and follow all instructions
Save these instructions

WWW.PENTAIR.EU/
WWW.PENTAIR.COM (NAM)

Table of Contents

| | | |
|----------|--|-----------|
| 1 | Generalities | 6 |
| 1.1 | Scope of the documentation | 6 |
| 1.2 | Release management | 6 |
| 1.3 | Manufacturer identifier, product identification | 6 |
| 1.4 | Intended use | 7 |
| 1.5 | Abbreviations used | 7 |
| 1.6 | Norms | 7 |
| 1.6.1 | Applicable norms | 7 |
| 1.6.2 | Available certificates | 8 |
| 1.7 | Procedure for technical support | 8 |
| 1.8 | Copyright and Trademarks | 9 |
| 1.9 | Limitation of liability | 9 |
| 1.10 | Pentair Scan application (For Europe exclusively) | 10 |
| 2 | Safety..... | 11 |
| 2.1 | Safety pictograms definition | 11 |
| 2.2 | Serial label location | 12 |
| 2.3 | Hazards | 12 |
| 2.3.1 | Personnel | 13 |
| 2.3.2 | Material | 13 |
| 2.4 | Hygiene and sanitization | 13 |
| 2.4.1 | Sanitary issues | 13 |
| 2.4.2 | Hygiene measures | 14 |
| 3 | Description | 15 |
| 3.1 | Technical specifications..... | 15 |
| 3.2 | Performance flow rate characteristics | 16 |
| 3.3 | Outline drawing | 17 |
| 3.4 | Description and components location | 18 |
| 3.5 | Options available on the valve | 19 |
| 3.5.1 | Autotrol Logix residential/commercial series auxiliary microswitch kits..... | 19 |
| 3.6 | Softener operating mode (8-cycles operation)..... | 21 |
| 4 | System sizing..... | 23 |
| 4.1 | Recommendations | 23 |
| 4.1.1 | Default Injector/DLFC/Refill flow controller - Valve configuration | 23 |
| 4.2 | Cycle time calculation | 23 |
| 4.3 | Salt dosage definition..... | 24 |
| 4.4 | Injector flow rates | 27 |

| | | |
|----------|---|-----------|
| 5 | Installation | 29 |
| 5.1 | Product identification | 29 |
| 5.2 | Safety notices for installation | 29 |
| 5.3 | Installation environment | 30 |
| 5.3.1 | General | 30 |
| 5.3.2 | Water | 30 |
| 5.3.3 | Electrical | 31 |
| 5.3.4 | Mechanical | 31 |
| 5.3.5 | Outdoor Locations | 32 |
| 5.4 | Integration constraints | 33 |
| 5.5 | Block diagram and configuration example | 34 |
| 5.6 | Valve on tank assembly | 35 |
| 5.7 | Valve connection to piping | 35 |
| 5.7.1 | Top-mounted valve installation | 36 |
| 5.8 | Regeneration mode | 37 |
| 5.9 | Electrical connection | 38 |
| 5.10 | Bypassing | 38 |
| 5.11 | Drain line connection | 39 |
| 5.12 | Overflow line connection | 40 |
| 5.13 | Brine line connection | 41 |
| 6 | Programming | 42 |
| 6.1 | Display | 42 |
| 6.2 | Program structure and navigation | 43 |
| 6.2.1 | USB menu structure | 44 |
| 6.2.2 | Quick Start-up menu structure and navigation | 45 |
| 6.2.3 | Service menu structure and navigation | 46 |
| 6.2.4 | Settings menu structure and navigation | 47 |
| 6.2.5 | Diagnostics menu structure and navigation | 49 |
| 6.2.6 | Manual regeneration menu structure and navigation | 50 |
| 6.3 | Parameter setting | 51 |
| 6.4 | USB configuration and update | 52 |
| 6.5 | Quick Start-up setup | 53 |
| 6.5.1 | Quick Start-up mode programming chart | 53 |
| 6.5.2 | Language | 55 |
| 6.5.3 | Valve selection | 55 |
| 6.5.4 | Unit of measure | 56 |
| 6.5.5 | Hardness unit | 56 |
| 6.5.6 | Hardness | 57 |
| 6.5.7 | Resin volume | 57 |
| 6.5.8 | Salt dosage | 57 |
| 6.5.9 | Daylight savings | 58 |
| 6.5.10 | Date | 58 |

| | | |
|----------|--|------------|
| 6.5.11 | Time | 59 |
| 6.5.12 | Quick Start-up completed | 59 |
| 6.6 | Settings menu | 60 |
| 6.6.1 | Submenu selection | 60 |
| 6.6.2 | Alerts setting menu | 60 |
| 6.6.3 | Reset menu | 61 |
| 6.6.4 | Diagnostic menu | 63 |
| 6.6.5 | Passcode setting menu | 63 |
| 6.6.6 | OEM setting menu | 65 |
| 6.6.7 | Installer setting menu | 69 |
| 6.6.8 | Cycle time setting menu | 79 |
| 6.6.9 | User setting menu | 81 |
| 6.7 | Diagnostic menu | 88 |
| 6.7.1 | Diagnostic menu access | 88 |
| 6.7.2 | Data submenu selection | 88 |
| 6.7.3 | Current status | 89 |
| 6.7.4 | Regen information | 90 |
| 6.7.5 | Error log submenu | 90 |
| 6.7.6 | History | 91 |
| 7 | Commissioning | 93 |
| 7.1 | Air purge, water filling and waterproofness inspection | 93 |
| 7.1.1 | Starting-up the water softener | 93 |
| 7.1.2 | Additional tips | 95 |
| 7.2 | Sanitization | 95 |
| 7.2.1 | Disinfection of water softeners | 95 |
| 7.2.2 | Sodium or calcium hypochlorite | 95 |
| 8 | Operation | 97 |
| 8.1 | Display | 97 |
| 8.1.1 | Operation display color | 97 |
| 8.1.2 | During service | 97 |
| 8.1.3 | During regeneration | 98 |
| 8.2 | Recommendations | 98 |
| 8.3 | Manual regeneration | 98 |
| 8.3.1 | Trigger an immediate or delayed regeneration | 99 |
| 8.3.2 | To advance regeneration cycles | 99 |
| 8.3.3 | To cancel a regeneration | 99 |
| 8.4 | Operation during a power failure | 99 |
| 9 | Maintenance | 100 |
| 9.1 | General system inspection | 100 |
| 9.1.1 | Water quality | 100 |
| 9.1.2 | Mechanical checks | 100 |
| 9.1.3 | Regeneration test | 101 |
| 9.2 | Recommended maintenance plan | 101 |
| 9.3 | Recommendations | 102 |

| | | |
|-----------|--|------------|
| 9.3.1 | Use original spare parts | 102 |
| 9.3.2 | Use original approved lubricants..... | 103 |
| 9.3.3 | Maintenance instructions | 103 |
| 9.4 | Cleaning and maintenance | 104 |
| 9.4.1 | First steps | 104 |
| 9.4.2 | Firmware update..... | 104 |
| 9.4.3 | Injector cleaning..... | 104 |
| 9.4.4 | Refill controller cleaning | 104 |
| 9.4.5 | Injector screen cleaning | 106 |
| 9.4.6 | Backwash controller cleaning | 106 |
| 9.4.7 | Air check valve cleaning..... | 107 |
| 9.4.8 | Operations to be performed before any maintenance | 108 |
| 9.4.9 | Motor and camshaft replacement | 109 |
| 9.4.10 | Optical sensor and controller replacement | 110 |
| 9.4.11 | Top plate, flapper spring and flappers replacement | 111 |
| 10 | Troubleshooting | 113 |
| 10.1 | Error display color | 113 |
| 10.2 | Easy-iQ controller | 113 |
| 10.3 | Valve | 114 |
| 11 | Spare parts | 117 |
| 11.1 | Valve parts list..... | 117 |
| 11.2 | Easy-iQ Controller and power supply..... | 119 |
| 11.3 | Meter adapter | 120 |
| 11.4 | Piping boss (manifold) | 120 |
| 11.5 | Bypass & connections..... | 121 |
| 11.6 | Valve installation kits | 122 |
| 12 | Disposal | 123 |

1 Generalities

1.1 Scope of the documentation

The documentation provides the necessary information for appropriate use of the product. It informs the user to ensure efficient execution of the installation, operation or maintenance procedures.

The content of this document is based on the information available at the time of publication. The original version of the document was written in English.

For safety and environmental protection reasons, the safety instructions given in this documentation must be strictly followed.

The manufacturer reserves the right to make changes at any time without notice.

This manual is a reference and will not include every system installation situation. The person installing this equipment should have:

- training in the Autotrol series, Easy-iQ controllers and water treatment appliances installation;
- knowledge of water conditioning and how to determine proper controller settings;
- basic plumbing skills.

This document is available in other languages on <https://www.pentair.eu/product-finder/product-type/control-valves>.

1.2 Release management

| Revision | Date | Authors | Description |
|----------|------------|---------|--|
| A | 13.06.2024 | BRY/FLA | First edition. |
| B | 13.06.2024 | BRY/FLA | Easy-iQ software update version 1.6.1. |
| | | | |
| | | | |

1.3 Manufacturer identifier, product identification

Manufacturer: Pentair International SARL
Voie du Chariot 3
1003 Lausanne
Switzerland
US legal entity
Pentair
13845 Bishops Drive Suite 200
Brookfield, WI. USA 530035

Assembled in the factory: Pentair Manufacturing Italy
Via Masaccio 13
Lugnano di Vicopisano 56010 (PI),
Italy

Product identification: Autotrol 255 Easy-iQ

1.4 Intended use

The device is intended to be used for residential/commercial applications only and it is purpose-built for water treatment.

1.5 Abbreviations used

| | |
|-----------------------------|----------------------------|
| Assy | Assembly |
| BLFC/Refill Flow Controller | Brine Line Flow Controller |
| DF | Down Flow |
| DLFC | Drain Line Flow Controller |
| Inj | Injector |
| PN | Part Number |
| QC | Quick Connect |
| Regen | Regeneration |
| SBV | Safety Brine Valve |
| S. Steel | Stainless Steel |
| TC | Time Clock |
| UF | Up Flow |

1.6 Norms

1.6.1 Applicable norms

Applicable norms for Europe

Comply with the following guidelines:

- 2014/35/UE: Low Voltage Directive;
- 2014/30/UE: Electromagnetic compatibility;
- 2011/65/UE: Restriction of use of certain hazardous substances in electrical and electronic equipment (RoHS);
- Regulation CE 1908/2006: concerning the registration, evaluation, authorization and restriction of chemical substances (REACH);
- UNI EN ISO9001.

Meets the following technical standards:

- EN IEC 60335-1;

- EN IEC 61010-1;
- CISPR 14-1;
- CISPR 14-2;
- EN IEC 61326-1.

Applicable norms for North America

Comply with the following guidelines:

- UL 979 ;
- NSF/ANSI Standard 44 ;
- CSA B483.1 ;
- FCC 47 CFR part 15 subpart b and C;
- ISSED-ICES-003;
- ISSED-RSS-210.

1.6.2 Available certificates

For Europe

- CE;
- DM174;
- ACS.

Please find beside the certifications for some of our product families. Please note that this list is not an exhaustive list of all our certifications. In case of need for more information please contact us.



For North America

- UL;
- WQA;
- FCC;
- ISSED.

1.7 Procedure for technical support

Procedure to follow for any technical support request:

1. Collect the required information for a technical assistance request.
 - ⇒ Product identification (see Serial label location [→Page 12] and Recommendations [→Page 102]);
 - ⇒ Description of the device problem.
2. Please refer to the Troubleshooting [→Page 113]. If the problem persists contact your supplier.

Europe: techsupport.water@pentair.com

NAM: Phone: 1-800-279-9404

tech-support@pentair.com

1.8 Copyright and Trademarks

All indicated Pentair trademarks and logos are property of Pentair. Third party registered and unregistered trademarks and logos are the property of their respective owners.

© 2025 Pentair. All rights reserved.

1.9 Limitation of liability

Pentair Water Treatment EMEA products benefit, under specific conditions, from a manufacturer warranty that may be invoked by Pentair's direct customers. Users should contact the vendor of this product for applicable conditions and in case of a potential warranty claim.

Any warranty provided by Pentair regarding the product will become invalid in case of:

- installation done by a non-water-professional;
- improper installation, improper programming, improper use, improper operation and/or maintenance leading to any kind of product damages;
- improper or unauthorized intervention on the controller or components;
- incorrect, improper or wrong connection/assembly of systems or products with this product and vice versa;
- use of a non-compatible lubricant, grease or chemicals of any type and not listed by the manufacturer as compatible for the product;
- failure due to wrong configuration and/or sizing.

Pentair accepts no liability for equipment installed by the user upstream or downstream of Pentair products, as well as for process/production processes which are installed and connected around or even related to the installation. Disturbances, failures, direct or indirect damages that are caused by such equipment or processes are also excluded from the warranty. Pentair shall not accept any liability for any loss or damage to profits, revenues, use, production, or contracts, or for any indirect, special or consequential loss or damage whatsoever. Please refer to the Pentair List Price for more information about terms and conditions applicable to this product.

1.10 Pentair Scan application (For Europe exclusively)

Pentair Scan mobile application is the ideal support for the maintenance person in his daily business. A simple scan of the serial label present on the valve with a smartphone gives an instantaneously access to all updated information related to the product, such as:

- valve's and tanks detailed configuration;
- manuals;
- spare parts lists;
- troubleshooting recommendations;
- multi-lingual videos, detailing how to best service a part;
- informations about new products, latest technologies, novelties about the Blue Network program, etc.

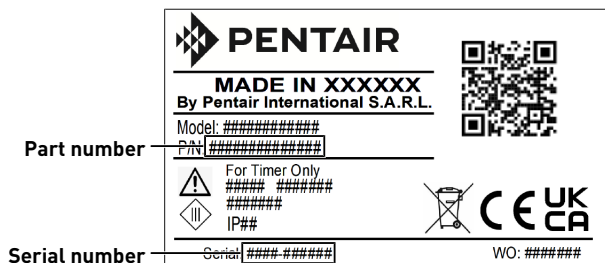
1. Download the application **Pentair Scan** from  or  in a smartphone.

Mandatory



The app must be open to scan and identify Pentair products!

2. Open the **Pentair Scan** application.
3. Either scan the serial number and part number from the product label or enter them manually.
 - ⇒ For serial label location, refer to Serial label location [→Page 12].
4. Navigate to find information.



2 Safety

2.1 Safety pictograms definition

DANGER



This combination of symbol and keyword indicates an imminently hazardous situation that will result in serious or fatal injury if not avoided.

WARNING



This combination of symbol and keyword indicates a potentially hazardous situation that can result in serious or fatal injury if not avoided.

CAUTION



This combination of symbol and keyword indicates a potentially hazardous situation that can result in minimal or minor injury if not avoided.

Caution - material



This combination of symbol and keyword indicates a potentially hazardous situation that can result in material damage if not avoided.

Prohibition



Mandatory advice to follow.

Mandatory



Applicable guideline, measure.

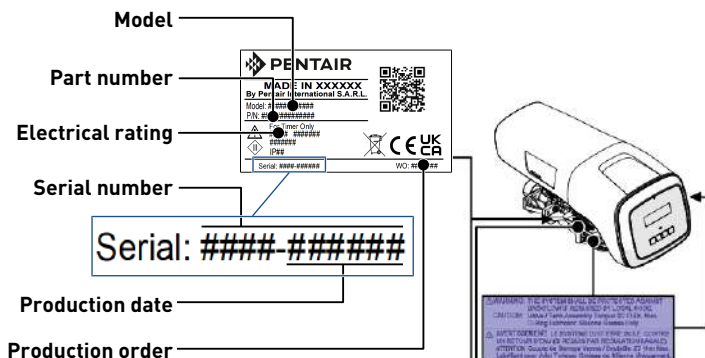
Info



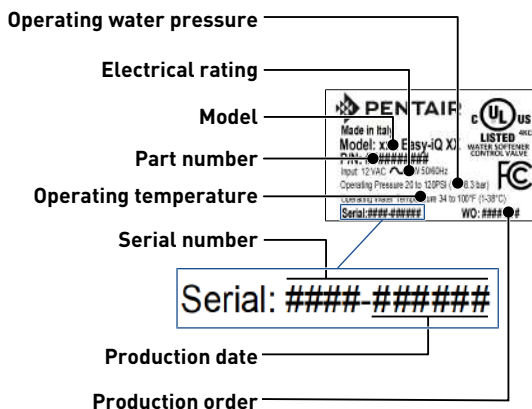
Informative comment.

2.2 Serial label location

Europe



NAM



Mandatory



Ensure that the serial label and the safety labels on the device are completely legible and clean!

2.3 Hazards

All the safety and protection instructions contained in this document must be observed in order to avoid temporary or permanent injury, damage to property or environmental pollution.

At the same time, any other legal regulations, accident prevention and environmental protection measures, as well as any recognized technical regulations relating to appropriate and risk-free methods of working which apply in the country and place of use of the device must be adhered to.

Any non-observation of the safety and protection rules, as well as any existing legal and technical regulations, will result in a risk of temporary or permanent injury, damage to property or environmental pollution.

This product is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the product.

2.3.1 Personnel

CAUTION



Risk of injury due to improper handling!

Only qualified and professional personnel, based on their training, experience and instruction as well as their knowledge of the regulations, safety rules and operations performed, are authorized to carry out necessary work.

WARNING



Appliance

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensor or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

WARNING



Children

Children shall not play with the appliance.

Cleaning and salt refill shall not be made by children without supervision.

Mandatory



Any other maintenance operation must be carried out only by qualified and professional personnel!

2.3.2 Material

The following points must be observed to ensure proper operation of the system and the safety of user:

- do not remove the locking bar;
- be careful of high voltages present on the transformer (100 – 240 V);
- do not put your fingers in the system (risk of injuries with moving parts and shock due to electric voltage).

2.4 Hygiene and sanitization

2.4.1 Sanitary issues

Preliminary checks and storage

- Check the integrity of the packaging. Check that there is no damage and no signs of contact with liquid to make sure that no external contamination occurred;
- the packaging has a protective function and must be removed just before installation. For transportation and storage, appropriate measures should be adopted to prevent the contamination of materials or the objects themselves.

Assembly

- Assemble only with components which are in accordance with drinking water standards;
- after installation and before use, perform one or more manual regenerations in order to clean the media bed. During such operations, do not use the water for human consumption. Perform a disinfection of the system in the case of installations for treatment of drinking water for human use.

Info



This operation must be repeated in the case of ordinary and extraordinary maintenance.

It should also be repeated whenever the system remains idle for a significant time.

Info



Valid only for Italy

In case of equipment used in accordance with the DM25, apply all the signs and obligations arising from the DM25.

2.4.2 Hygiene measures

Disinfection

- The materials used for the construction of our products meet the standards for use with potable water; the manufacturing processes are also geared to preserving these criteria. However, the process of production, distribution, assembly and installation, may create conditions of bacterial proliferation, which may lead to odor problems and water contamination;
- it is therefore strongly recommended to sanitize the products. See Sanitization [→Page 95];
- maximum cleanliness is recommended during the assembly and installation;
- for disinfection, use Sodium or Calcium Hypochlorite and perform a manual regeneration.

3 Description

3.1 Technical specifications

Design specifications/ratings

| | |
|--------------------------------|---|
| Valve body | Glass-filled Noryl® - NSF listed material |
| Rubber components | Compounded for cold water - NSF listed material |
| Valve material certification | WQA Gold Seal Certified to ORD 0902, NSF/ANSI 44, CE, ACS |
| Weight (valve with controller) | 1.8 kg – 3.97 lbs |
| Recommended operating pressure | 1.4 to 8.3 bar – 20 to 120 psi – 0.14 to 0.83 MPa Canada specific: 1,4 to 6,9 bar – 20 to 100 psi – 0.14 to 0.69 MPa |
| Hydrostatic test pressure | 20.69 bar – 300 psi – 2.07 MPa |
| Water temperature | 1 to 38°C – 35 to 100°F |
| Ambient temperature* | 3 to 40°C – 37 to 104°F |

Flow rates (valve only)

| | |
|--|-------------------------------|
| Service at 1.03 bar (15 psi – 0.103 MPa) drop | 3.52 m³/h – 15.5 gpm |
| Backwash at 1.72 bar (25 psi – 0.172 MPa) drop | 1.36 m³/h – 6 gpm |
| Service | Kv = 3.4 m³/h - Cv = 3.99 gpm |
| Backwash | Kv = 1.0 m³/h - Cv = 1.20 gpm |

Valve connections

| | |
|-----------------------|---|
| Tank Adapter Thread | 63.5 mm (2½") – 8 NPSM, male |
| Inlet/Outlet Manifold | 25.4 mm (1") NPT or BSPT, female (brass or thermoplastic) 19 mm (¾") NPT or BSPT, male (thermoplastic) 2.7 (½") NPT or BSPT, male (thermoplastic) |
| Drain line | 12.7 mm (½") or 9.5 mm (⅜") (manifold dependent) |
| Brine line | 9.5 mm (⅜") NPT as standard, 6.35 mm (¼") NPT optional; air check built onto valve |
| Riser tube [Ø] | 27 mm (1.05") standard, or 20.6 mm (0.8125") optional with extra insert |
| Riser tube [length] | 29 mm ± 3 mm (1⅞ ± ⅛") above top of tank |

Electrical

| | |
|-------------------------------|---|
| Controller Operating Voltage* | 12 VAC (requires use of Pentair Water supplied transformer) |
| Input Supply Frequency | 50 or 60 Hz |

| | |
|------------------------------|--------|
| Motor Input Voltage* | 12 VAC |
| Controller Power Consumption | 6 W |
| Protection rating | IP23 |

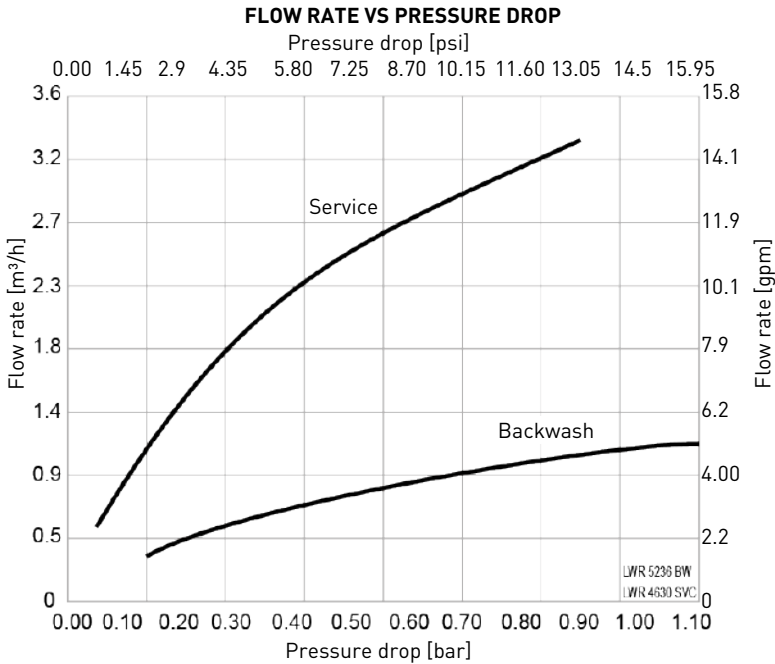
*Temporary overvoltage must be limited both in duration and frequency.

Environmental conditions

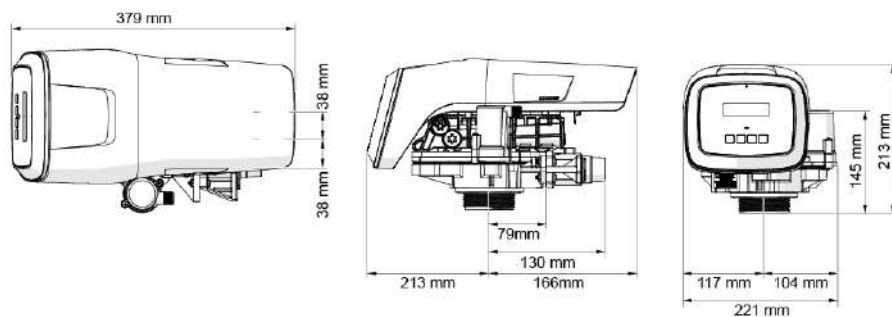
- Use only indoors. Some exceptions are reported in Outdoor Locations [→Page 32];
- Temperature from 3°C – 37°F to 40°C – 104°F;
- Maximum relative humidity 80% for temperatures up to 31°C – 88°F decreasing linearly to 50% relative humidity at 40°C – 104°F;
- Supply voltage fluctuations up to $\pm 10\%$ of the nominal voltage;
- Caution: install in a dry place only.

3.2 Performance flow rate characteristics

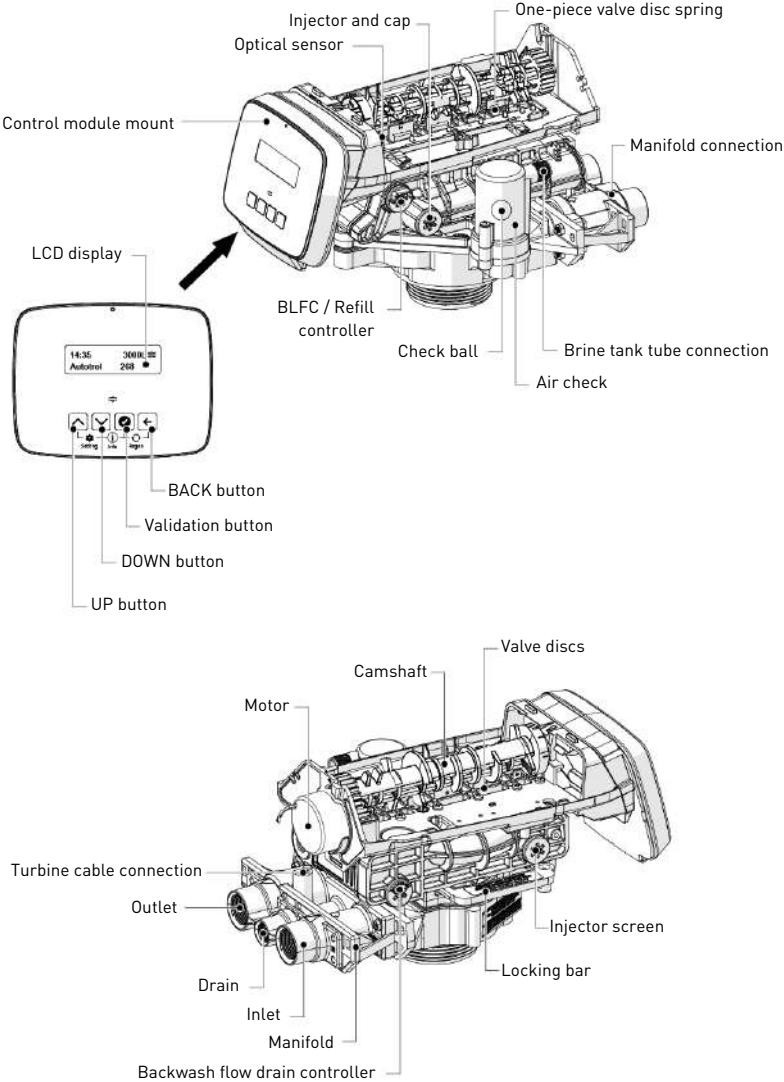
The graph shows the pressure drop created by the valve itself at different flow rates. It makes it possible to predetermine the maximum flow rate going through the valve depending on the system settings (inlet pressure etc). It also makes it possible to determine the valve pressure drop at a given flow rate, and therefore to evaluate the system pressure drop vs flow rate.



3.3 Outline drawing



3.4 Description and components location



3.5 Options available on the valve

3.5.1 Autotrol Logix residential/commercial series auxiliary microswitch kits

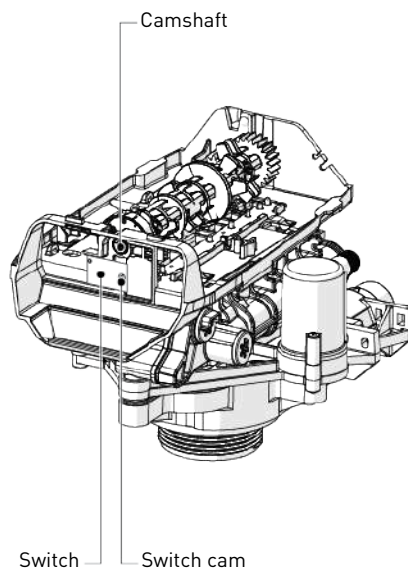
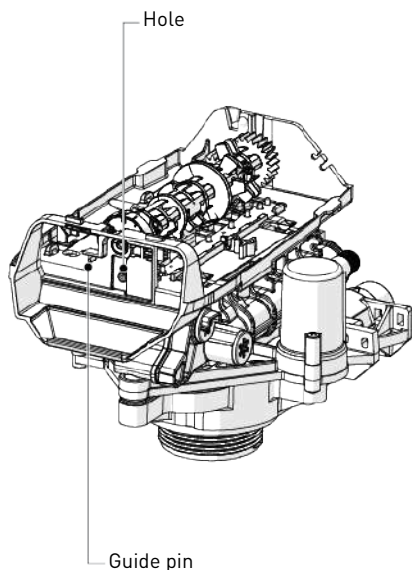
The Logix residential/commercial series switch kits allow you to provide an electrical signal during the valve operation. The switches can be wired independently in N.O or NC. The switches are available for 0.1 Amp or 5 Amp rating.

3.5.1.1 Front mount

The microswitch is mounted behind the controller at the front end of the camshaft. The cam for this switch is screwed to the front of the camshaft. This cam can be adjusted to activate the microswitch on any position upon your needs.

To install this front mount microswitch:

1. Place the valve into the position during which you need the signal.
2. Remove the cover and the controller.
 - ⇒ See First steps [→Page 104], Operations to be performed before any maintenance [→Page 108] and Optical sensor and controller replacement [→Page 110].
3. Screw switch base to top plate using the switch guide pin over screw boss.
4. Install the cam so that the microswitch pin is released and screw the cam using a self-tapping screw.
5. Connect wires.

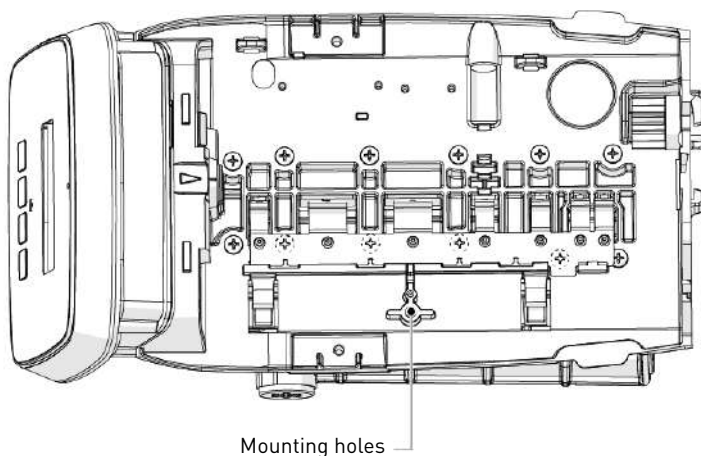


3.5.1.2 Top plate mount

The microswitch is located under the cover and is screwed to the top plate. The switch is turned on/ off by a cam lobe on the camshaft. Its function is to signal that the unit is in-service or out-of-service (regenerating). Actually, the microswitch is actuated during service position. As a result, depending on the wiring N.O or N.C, the signal will be given either during the complete service period or during the complete regeneration time.

To install this top plate microswitch:

1. Remove the cover.
⇒ See First steps [→Page 104] and Operations to be performed before any maintenance [→Page 108].
2. Connect wires.
3. Use self-tapping screws to secure the switch base to the blind boss top plate.
4. Adjust microswitch distance to the camshaft.



3.6 Softener operating mode (8-cycles operation)

Service (downflow) — cycle C0

Untreated water is directed down through the resin bed and up through the riser tube. The hardness ions attach themselves to the resin and are removed from the raw water being exchanged on the resin beads against sodium ions. The water is conditioned as it passes through the resin bed.

Backwash (upflow) — cycle C1

The flow of water is reversed by the valve and directed down the riser tube and up through the resin bed. During the backwash cycle, the bed is expanded and debris are flushed to the drain, while the media bed is remixed.

Brine draw & slow rinse (downflow) — cycle C2-C3

The controller directs water through the brine injector and brine is drawn from the brine tank. The brine is then directed down through the resin bed and up through the riser tube to the drain. The hardness ions are displaced by sodium ions and are sent to the drain. When the air check valve closes brine drawing finishes, and then the slow rinse phase starts. The resin is regenerated during the brine draw and slow rinse cycles.

Repressurize cycle (hard water bypass flapper open) — cycle C4

This cycle allows the air and water to hydraulically balance in the valve before continuing the regeneration.

Fast rinse (downflow) — cycle C5

The controller valve directs water down through the resin bed and up through the riser tube to the drain. Any residual brine is rinsed from the resin bed, while the media bed is re-compacted.

2nd Backwash (upflow) — cycle C6

2nd Fast rinse (downflow) — cycle C7

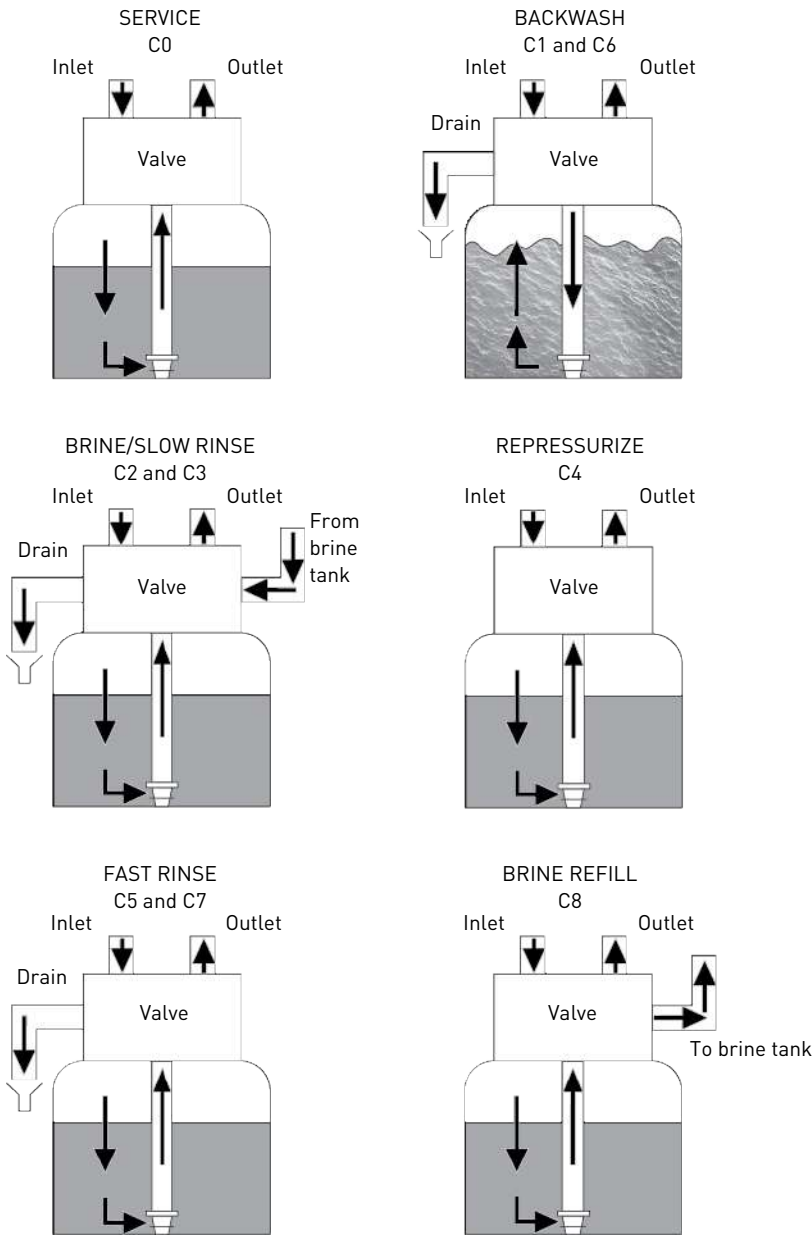
Brine refill — cycle C8

Water is directed to the brine tank at a rate controlled by the refill controller, to create brine for the next regeneration. During brine refill, treated water is already available at the valve outlet.

Info



For illustration purpose only. Always verify inlet and outlet marking on the valve.



4 System sizing

4.1 Recommendations

4.1.1 Default Injector/DLFC/Refill flow controller - Valve configuration

| Vessel diameter [In] | Media volume | Injector Flow control | Refill flow control | Backwash flow control |
|----------------------|----------------------------|-----------------------|----------------------|-----------------------|
| 6 | 4 to 8 l - 0,18/0,35 cu.ft | E [yellow] | 1.5 L/min - 0.33 gpm | 4.1 L/min - 0.9 gpm |
| 7 | 15 l - 0.53 cu.ft | F [peach] | | 5.5 L/min - 1.2 gpm |
| 8 | 20 l - 0.71 cu.ft | G [tan] | | 7.3 L/min - 1.6 gpm |
| 9 | 30 l - 1.06 cu.ft | H [lt purple] | | 9.1 L/min - 2.0 gpm |
| 10 | 35 l - 1.24 cu.ft | J [lt blue] | | 11.4 L/min - 2.5 gpm |
| 12 | 40 l - 1.41 cu.ft | K [pink] | | 15.9 L/min - 3.5 gpm |
| 13 | 50 l - 1.76 cu.ft | L [orange] | | 18.6 L/min - 4.1 gpm |
| 14 | 80 l - 2.86 cu.ft | L [orange] | | 21.8 L/min - 4.8 gpm |

4.2 Cycle time calculation

The Easy-iQ controller automatically calculates the unit capacity as well as the cycle time. No calculations are therefore required.

Cycle time can however be overridden and modified by the installer if required.

4.3 Salt dosage definition

The salt amount is set in kilograms of salt used for each regeneration. This setting will greatly influence the system performances. Make sure this setting is aligned with your actual system size and system # programmed.

Salt dosage and corresponding exchange capacity for standard regeneration efficiency:

| Salt amount | Corresponding Resin Exchange Capacity [g/Lresin as CaCO ₃] | °f/m ³ | °d/m ³ |
|------------------------------------|--|-------------------|-------------------|
| 50 [g/Lresin] 3.12 [lb/cu.ft] | 29.9 | 2.99 | 1.67 |
| 60 [g/Lresin] 3.74 [lb/cu.ft] | 34.0 | 3.40 | 1.90 |
| 70 [g/Lresin] 4.37 [lb/cu.ft] | 37.5 | 3.75 | 2.09 |
| 80 [g/Lresin] 4.99 [lb/cu.ft] | 40.6 | 4.06 | 2.27 |
| 90 [g/Lresin] 5.62 [lb/cu.ft] | 43.4 | 4.34 | 2.42 |
| 100 [g/Lresin] 6.24 [lb/cu.ft] | 45.9 | 4.59 | 2.56 |
| 110 [g/Lresin] 6.87 [lb/cu.ft] | 48.2 | 4.82 | 2.69 |
| 120 [g/Lresin] 7.49 [lb/cu.ft] | 50.2 | 5.02 | 2.80 |
| 130 [g/Lresin] 8.11 [lb/cu.ft] | 52.1 | 5.21 | 2.91 |
| 140 [g/Lresin] 8.74 [lb/cu.ft] | 53.8 | 5.38 | 3.01 |
| 150 [g/Lresin] 9.36 [lb/cu.ft] | 55.5 | 5.55 | 3.10 |
| 170 [g/Lresin] 10.61 [lb/cu.ft] | 58.5 | 5.85 | 3.27 |
| 200 [g/Lresin] 12.48 [lb/cu.ft] | 62.7 | 6.27 | 3.50 |
| 230 [g/Lresin] 14.36 [lb/cu.ft] | 66.9 | 6.69 | 3.74 |

| Salt amount | Corresponding Resin Exchange Capacity [g/Lresin as CaCO ₃] | °f/m ³ | °d/m ³ |
|------------------------------------|---|-------------------|-------------------|
| 260 [g/Lresin] 16.23 [lb/cu.ft] | 71.0 | 7.10 | 3.97 |
| 290 [g/Lresin] 18.10 [lb/cu.ft] | 75.3 | 7.53 | 4.21 |

Salt dosage and corresponding exchange capacity for high regeneration efficiency:

| Salt amount | Corresponding Resin Exchange Capacity [g/Lresin as CaCO ₃] | °f/m ³ | °d/m ³ |
|------------------------------------|---|-------------------|-------------------|
| 50 [g/Lresin] 3.12 [lb/cu.ft] | 33.6 | 3.36 | 1.88 |
| 60 [g/Lresin] 3.74 [lb/cu.ft] | 40.0 | 4.00 | 2.23 |
| 70 [g/Lresin] 4.37 [lb/cu.ft] | 44.5 | 1.45 | 2.49 |
| 80 [g/Lresin] 4.99 [lb/cu.ft] | 48.4 | 4.84 | 2.70 |
| 90 [g/Lresin] 5.62 [lb/cu.ft] | 51.8 | 5.18 | 2.89 |
| 100 [g/Lresin] 6.24 [lb/cu.ft] | 54.9 | 5.49 | 3.07 |
| 110 [g/Lresin] 6.87 [lb/cu.ft] | 57.7 | 5.77 | 3.22 |
| 120 [g/Lresin] 7.49 [lb/cu.ft] | 60.2 | 6.02 | 3.36 |
| 130 [g/Lresin] 8.11 [lb/cu.ft] | 62.6 | 6.26 | 3.50 |
| 140 [g/Lresin] 8.74 [lb/cu.ft] | 64.8 | 6.48 | 3.62 |
| 150 [g/Lresin] 9.36 [lb/cu.ft] | 66.8 | 6.68 | 3.73 |
| 170 [g/Lresin] 10.61 [lb/cu.ft] | 70.4 | 7.04 | 3.93 |
| 200 [g/Lresin] 12.48 [lb/cu.ft] | 75.2 | 7.52 | 4.20 |

| Salt amount | Corresponding Resin Exchange Capacity [g/Lresin as CaCO3] | °f/m ³ | °d/m ³ |
|------------------------------------|---|-------------------|-------------------|
| 230 [g/Lresin] 14.36 [lb/cu.ft] | 79.3 | 7.93 | 4.43 |
| 260 [g/Lresin] 16.23 [lb/cu.ft] | 82.9 | 8.29 | 4.63 |
| 290 [g/Lresin] 18.10 [lb/cu.ft] | 86.1 | 8.61 | 4.81 |

4.4 Injector flow rates

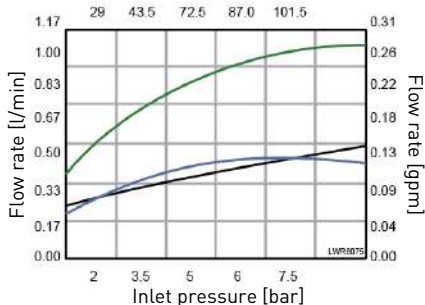
The following graphs represent the injectors flow rate as a function of the inlet pressure for the different injector sizes.

TOTAL

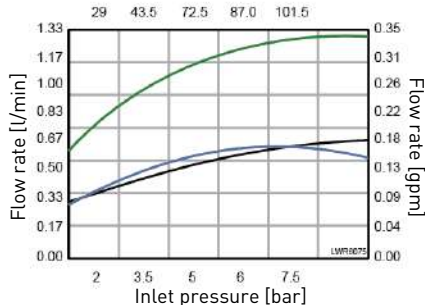
BRINE DRAW

RINSE

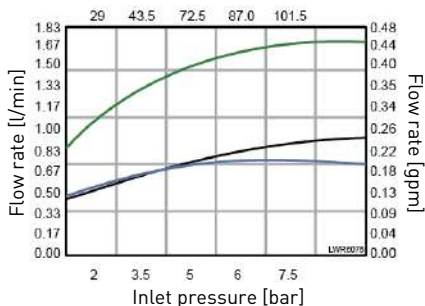
Injector "E" (Yellow)
For 6" Tanks
Inlet pressure [psi]



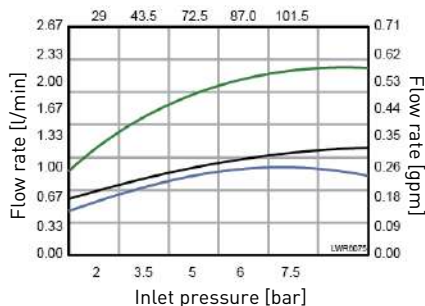
Injector "F" (Peach)
For 7" Tanks
Inlet pressure [psi]



Injector "G" (Tan)
For 8" Tanks
Inlet pressure [psi]



Injector "H" (Light Purple)
For 9" Tanks
Inlet pressure [psi]



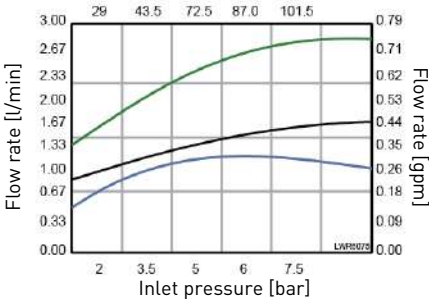
TOTAL

BRINE DRAW

RINSE

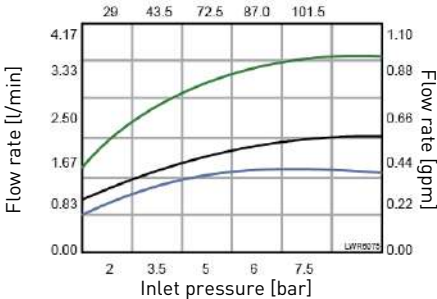
Injector "J" (Light Blue)
For 10" Tanks

Inlet pressure [psi]



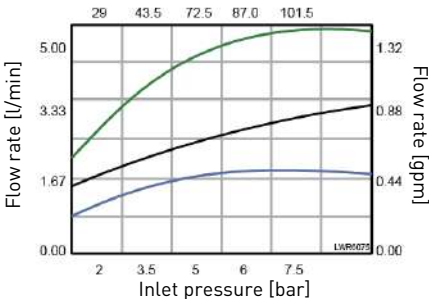
Injector "K" (Pink)
For 12" Tanks

Inlet pressure [psi]



Injector "L" (Orange)
For 13" and 14" Tanks

Inlet pressure [psi]



5 Installation

CAUTION



Risk of injury due to electrical shock or pressurized elements !

It is strictly forbidden for not qualified personal, to accede to system's internal parts to perform any kind of technical action.

Be sure to disconnect the electrical power, close the water inlet and depressurize the system before opening the front cover to access internal parts !

5.1 Product identification

Info



The 255 Easy-iQ product is sold in several configurations; It is important to identify your configuration before proceeding with installing the product.

First check whether the product is already equipped with a power supply or not; if it is not present, the product must be powered with the following characteristics:

| | | | |
|--------------------------|---------------------------|--------------------------|-----|
| Output current frequency | 50/60 Hz | Minimum power absorption | 6 W |
| Output current voltage | 12 VAC | Insulation Class | II |
| Connector Type | O.D. 5.5 mm x I.D. 2.1 mm | | |

The input characteristics of the power supply depend on the electrical network available on site.

DANGER



The choice of a correct power supply is mandatory to guarantee the safety of users, if you do not feel expert, consult a professional.

The power supplies that Pentair supplies with the product are different and can be recognized by the part number on the power supply data plate; and these are:

| Part number | Type | Plug type | Input electrical rating |
|-------------|------------------------------------|-----------|-------------------------|
| 1000814 | European Transformer | Type C | 230 VAC; 50/60 Hz |
| 1000813 | UK Transformer | Type G | 230-240 VAC; 50/60 Hz |
| 1000810 | Japanese Transformer | Type A | 100 VAC; 50/60 Hz |
| 1000812 | Australian Transformer | Type I | 240 VAC; 50/60 Hz |
| 44149 | North American Transformer | Type A | 120 VAC; 50/60 Hz |
| 44156 | Outdoor North American Transformer | Type B | 120 VAC; 50/60 Hz |

Mandatory



Always check first if the supplied transformer is compatible with the local electrical network!

5.2 Safety notices for installation

- Observe all warnings that appear in this manual;

- only qualified and professional personnel are authorized to carry out installation work.

5.3 Installation environment

5.3.1 General

- Use only regenerant salts designed for water softening. Do not use ice melt, block, or rock salts;
- keep the media tank in an upright position. Do not turn on its side, upside down, or drop it. Turning the tank upside down may cause media to enter the valve or might clog the upper screen;
- follow State and local codes for water testing. Do not use water that is micro-biologically unsafe or of unknown quality;
- when filling the media tank with water, first place the valve in the backwash position, then partly open the manual valve. Fill the tank slowly to prevent media from exiting the tank;
- when installing the water connection (bypass or manifold), first connect to the plumbing system. Allow heated parts to cool and cemented parts to set before installing any plastic parts. Do not get primer or solvent on O-rings, nuts, or the valve.

5.3.2 Water

CAUTION



Do not treat water under 1°C – 35°F or over 38°C – 100°F, hot water would damage the softener and void warranty.

- If you are on a private well system, check minimum water pressure with an accurate gauge (gauges on older water systems are often inaccurate). Static pressure that is less than 2 bar – 29 psi – 0.2 MPa may cause low flow rate and inadequate regeneration, depending by the pressure drop of the system as a minimum of 1.38 bar – 14.5 psi – 0.138 MPa dynamic pressure (on injector at 20 l/min – 5.28 gpm) of water is required for the valve's injector to operate effectively.

Mandatory



Do not exceed a maximum of 8.6 bar – 120 psi – 0.86 MPa inlet pressure. Should this happen or be subject to happen, it is necessary to install a pressure regulator upstream the system.

5.3.3 Electrical

DANGER



Improper connection of the appliance-grounding conductor

Risk of electric shock

If outdoor North American transformer is used, check with a qualified electrician or service representative if you are in doubt whether the appliance is properly grounded.

Do not modify the plug provided with the appliance; if it will not fit the outlet, have a proper outlet installed by a qualified technician.

Wire all Class 2 circuits using Types CL3, CL3R, CL3P, or equivalent conductors.

Wire all circuits as Class 1, Electric Light, or Power circuits.

Wire all circuits with insulation rated 120 VAC min.

There are no user-serviceable parts in the AC/AC transformer, motor, or controller. In the event of a failure, these should be replaced.

- All electrical connections must be completed according to local codes;
- use only the power AC/AC transformer that is supplied;

Mandatory



The use of any power transformer other than the one supplied void the warranty of all electronic parts of the valve!

- If outdoor North American transformer is used, this appliance must be grounded. In the event of a malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current. This appliance is equipped with a cord having an appliance-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is installed and grounded in accordance with all local codes and ordinances;
- the power outlet must be grounded;
- to disconnect power, unplug the AC/AC transformer from its power source;
- an uninterrupted current supply is required. Please make sure that the voltage supply is compatible with the unit before installation;
- make sure the controller power source is plugged in;
- if the electrical cable is damaged, it is imperative that it is replaced by qualified personnel.

5.3.4 Mechanical

Prohibition



Do not use petroleum-based lubricants such as vaseline, oils, or hydrocarbon-based lubricants.

Use only 100% silicone lubricants.

Caution - material**Risk of damage due to wrong lubricant use**

Do not use petroleum-based lubricants such as Vaseline, oils, or hydrocarbon-based lubricants.

Use only approved silicone grease or soapy water!

- All plastic connections should be hand-tightened. PTFE (plumber's tape) may be used on connections that do not use an O-ring seal. Do not use pliers or pipe wrenches;
- existing plumbing should be in a good shape and free from limescale. In case of doubt, it is preferable to replace it;
- all plumbing must be completed according to local codes and installed without tension or bending stresses;
- soldering near the drain line should be done before connecting the drain line to the valve. Excessive heat will cause interior damage to the valve;
- do not use lead-based solder for sweat solder connections;
- the drain line may be elevated up to 1.8 m – 39.4" providing the run does not exceed 4.6 m – 181" and water pressure at the softener is not less than 2.76 bar – 40 psi – 0.276 MPa. Elevation can increase by 61 cm – 24" for each additional 0.69 bar – 10 psi – 0.069 MPa of water pressure at the drain connector;
- the drain line must be a minimum of 12.7 mm – ½" in diameter. Use 19 mm – ¾" pipe if the backwash flow rate is greater than 26.5 l/min – 5 gpm or the pipe length is greater than 6 m – 20 ft;
- do not support the weight of the system on the valve fittings, plumbing, or the bypass;
- it is not recommended to use sealants on the threads. Use PTFE (plumber's tape) on the threads of the drain elbow, and other NPT/BSP threads;
- the installation of a pre-filter is always recommended (100µ nominal);
- valve inlet/outlet must be connected to main piping via flexible.

5.3.5 Outdoor Locations

When the water softening system is installed outdoors, several points must be considered:

- power supply – only products with an outdoor power supply, with P/N 44156, can be installed outdoors;
- moisture — The valve and Easy-iQ controller are rated for IP23 locations. Falling water should not affect performance. The system is not designed to withstand extreme humidity or water spray from below. Examples are: constant heavy mist, near corrosive environment, upwards spray from sprinkler;
- direct sunlight — The materials used will fade or discolour over time in direct sunlight. The integrity of the materials will not degrade to cause system failures. Avoid to install the softener in direct sunlight;
- temperature — Extreme hot or cold temperatures may cause damage to the valve or controller. Freezing temperatures will freeze the water in the valve. This will cause physical damage to the internal parts as well as the plumbing. High temperatures will affect the

controller. The display may become unreadable but the controller should continue to function. When the temperature drops back into normal operating limits the display will return to normal;

- insects — The controller and valve have been designed to prevent all but the smallest insects from entering critical areas. All holes in the top plate can be covered with a sheet of duct tape. The top cover must be installed securely in place.;
- wind — The Easy-iQ cover is designed to withstand a 48 km/h – 29.8 mph wind when properly installed on the valve.

5.4 Integration constraints

Location of a water treatment system is important. The following conditions are required.

CAUTION



The surface for installation (platform or floor) must be solid, flat and level.

Mandatory

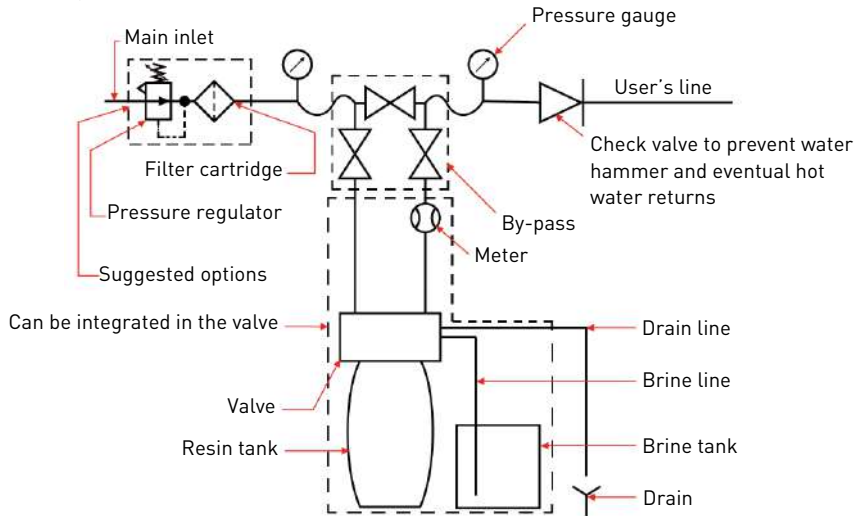


Drain must be capable of handling a backwash flow rate of 19 l/min – 5 gpm.

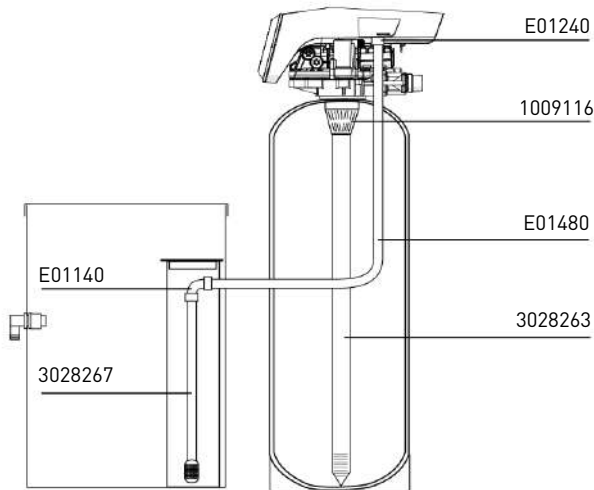
- Locate the softener as close as possible from drain discharge point and within 12.2 m – 40 ft maximum of drain discharge point, respecting minimum drain line diameter advises given at chapter Drain line connection [→Page 39];
- room to access equipment for maintenance and adding brine (salt) to tank;
- constant electrical supply to operate the controller;
- total minimum pipe run to water heater of 3 m – 9.8 ft to prevent backup of HW into system;
- always install check valve before water heater to protect the softener from HW return;
- local drain for discharge as close as possible;
- water line connections with shut off or bypass valves;
- must meet any local and state codes for site of installation;
- valve is designed for minor plumbing misalignments. Do not support weight of system on the plumbing;
- use flexible piping to connect main piping to softener;
- be sure all soldered pipes are fully cooled before attaching plastic valve to the plumbing.

5.5 Block diagram and configuration example

Block diagram



Configuration example



5.6 Valve on tank assembly

1. Lubricate the seals with approved silicone grease.
2. Spin the valve **(1)** onto the tank **(2)**, ensuring the threads are not cross-threaded.
3. Rotate the valve **(1)** clockwise and freely, without using force until it comes to a stop.

Info



This stop position is considered point zero.

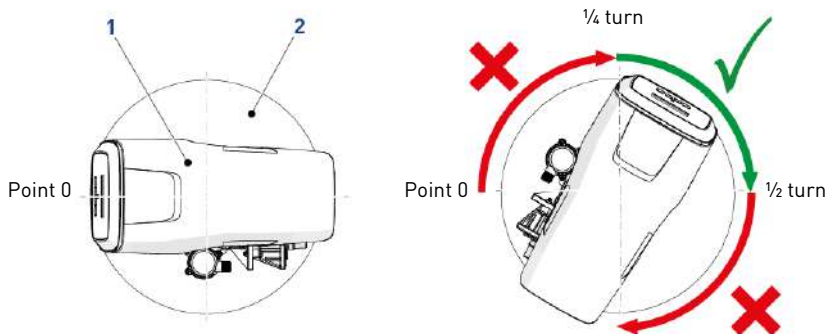
4. Rotate the valve **(1)** clockwise from point zero to between $\frac{1}{4}$ turn and $\frac{1}{2}$ turn.

Caution - material



Risk of damage due to excessive force!

Do NOT exceed 27 Nm - 19.9 ft-lb of torque when installing the valve. Exceeding this limit may damage the threads and cause failure.



5.7 Valve connection to piping

The connections should be hand tightened using PTFE (plumber's tape) on the threads if using the threaded connection type.

In case of heat welding (metal type connection), the connections should not be made to the valve when soldering.

Tip

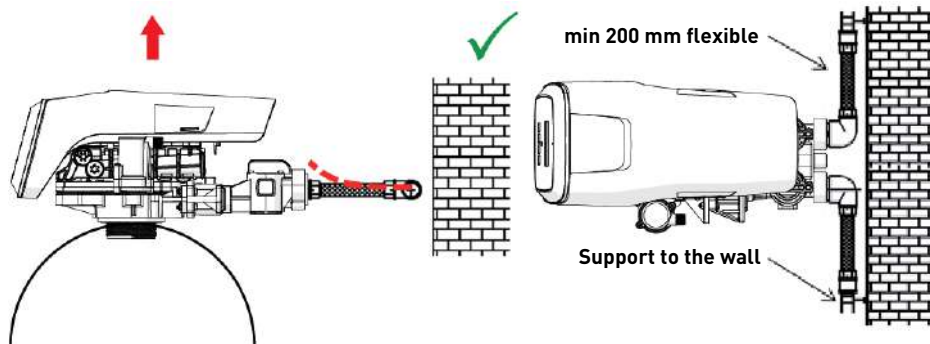


See chapter Description and components location [→Page 18] to identify the connections.

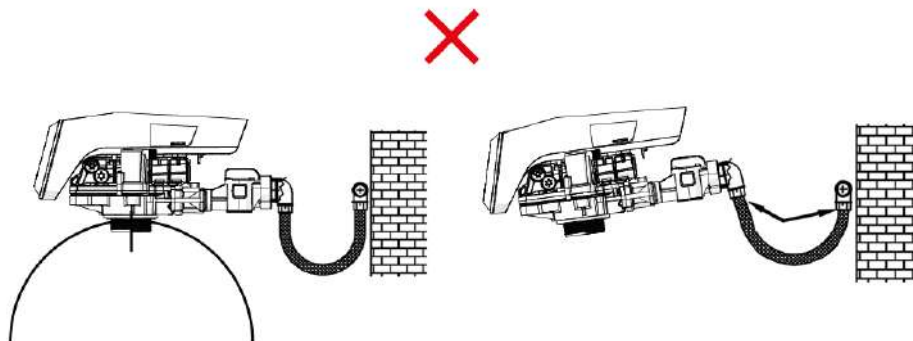
When pressurized, any composite tank will expand both vertically and circumferential. In order to compensate the vertical expansion, the piping connections to the valve must be flexible enough to avoid overstress on the valve and tank.

5.7.1 Top-mounted valve installation

The valve and tank should not be supporting any part of the piping weight. This is hence compulsory to have the piping fixed to a rigid structure (e.g. frame, skid, wall...) so that the weight of it is not applying any stress on the valve and tank.



- The diagrams above illustrate how the flexible piping connection should be mounted;
- in order to adequately compensate the tank elongation the flexible tubes must be installed **horizontally**;
- should the flexible piping connection be installed in vertical position, instead of compensating the elongation, it will create additional stresses on the valve & tank assembly. Therefore this is to be avoided;
- the flexible piping connection must also be installed stretched, avoiding excessive length. For instance 20 to 40 cm - 7,9 to 15,8 in is enough;
- excessively long and non-stretched flexible piping connection will create stresses on the valve and tank assembly when the system is pressurized, as illustrated in the below picture: on the left the assembly when the system is unpressurized, on the right the flexible piping connection when put under pressure tends to lift up the valve when stretching up. This configuration is even more dramatic when using semi-flexible piping;
- failure to provide enough vertical compensation may lead to different kinds of damage, either on the valve thread which is connected to the tank, or on the female thread connection of the tank. In some cases, damage may also be seen on the valve inlet and outlet connections;



- in any case, any failure caused by improper installations and/or piping connections may void the warranty of Pentair products;
- in the same way, using lubricant* on the valve thread is not allowed and will void the warranty for the valve and tank. Indeed using lubricant there will cause the valve to be over-torqued, which may lead to valve thread or tank thread damage even if the connection to piping has been done following the above procedure.

*Note: Do not use petroleum or hydrocarbon-based lubricants. Using these types of lubricants will structurally damage valve and cause failures. Use only 100% silicone lubricants.

5.8 Regeneration mode

Time clock

A Time Clock mode system initiates regeneration upon a determined interval of days between two regenerations. The controller will initiate a regeneration at the programmed regeneration time when the number of days since the last regeneration equals the number of days between two regenerations programmed. When this regeneration mode is programmed, the number of days between two regenerations shall be programmed in the Settings menu.

Time clock Day of the week

A time clock day of the week mode system initiates regeneration upon the day of the week. When this regeneration mode is programmed, each day of the week can be activated/deactivated for regeneration in the Settings menu by programming **ON/OFF** for each day. The controller will initiate a regeneration on days that have been set to **ON** at the specified regeneration time.

Meter Immediate

Measures water usage and regenerates the system as soon as the capacity is depleted. The controller calculates the system capacity by dividing the unit capacity by the programmed water hardness. Softener Immediate systems do not use a reserve volume. In meter immediate mode, the controller will also initiate regeneration upon the calendar override value if applicable.

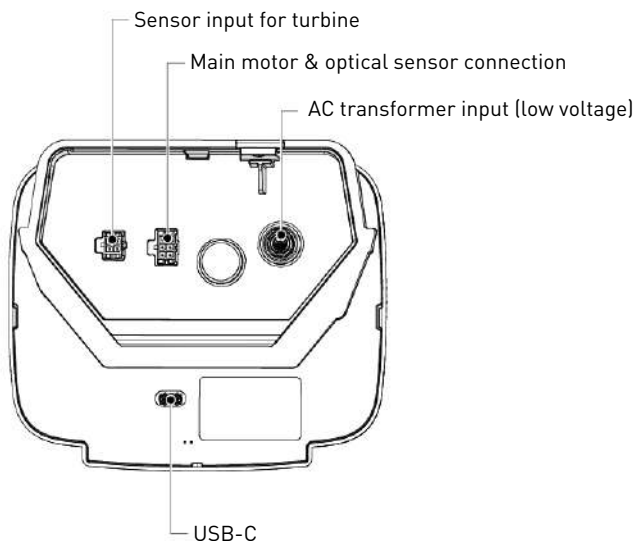
Meter delayed

Measures water usage and books a regeneration at the programmed regeneration time after the programmed system remaining capacity has reached the reserve amount. The controller calculates the system capacity by dividing the unit capacity by the programmed water hardness.

Reserves can be set at a fixed volume, fixed percentage of capacity, a variable reserve based on the previous calendar day's water usage, or a weekly reserve based on the average water usage for the current day of the week. If the reserve is set manually, in order to avoid hardness breakthrough at service cycle end, an average of 1 day of production should be considered for reserve volume. The default reserve type is weekly reserve.

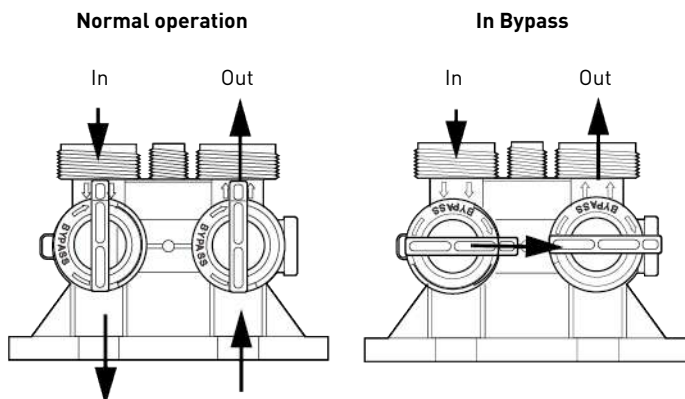
In meter delayed mode, the controller will also initiate regeneration upon the calendar override value if applicable.

5.9 Electrical connection



5.10 Bypassing

A bypass valve system should be installed on all water conditioning systems. Bypass valves isolate the softener from the water system and allow unconditioned water to be used and also maintains the continuity of the water supply when the product is disconnected. Service or routine maintenance procedures may also require that the system is bypassed.



Caution - material



Risk of damage due to bad mounting!

Do not solder pipes with lead-based solder.

Do not use tools to tighten plastic fittings. Over time, stress may break the connections. When the bypass valve is used, only hand tighten the plastic nuts.

Do not use petroleum grease on gaskets when connecting bypass plumbing. Use only 100% silicone grease products when installing any plastic valve. Non-silicone grease may cause plastic components to fail over time.

5.11 Drain line connection

Info



Standard commercial practices are expressed here.

Local codes may require changes to the following suggestions.

Check with local authorities before installing a system.

The unit should not be more than 6.1 m – 20 ft from the drain. Use an appropriate adapter fitting to connect 12.7 mm – ½" plastic tubing to the drain line connection of the control valve.

If the backwash flow rate exceeds 22.7 l/min – 6.0 gpm or if the unit is located 6.1 m – 236" to 12.2 m – 472" from the drain, use 19 mm [3/4"] tubing. Use appropriate fittings to connect the 19 mm [3/4"] tubing to the 19 mm [3/4"] NPT drain connection on the valve.

The drain line may be elevated up to 1.8 m – 40" providing the run does not exceed 4.6 m – 157.5" and water pressure at the softener is not less than 2.76 bar – 29 psi – 0.276 MPa. Elevation can increase by 61 cm – 23.6" for each additional 0.69 bar – 8.7 psi – 0.069 MPa of water pressure at the drain connector.

Where the drain line is elevated but empties into a drain below the level of the valve, form a 18 cm – 3.9" loop at the far end of the line so that the bottom of the loop is level with the drain line connection. This will provide an adequate siphon trap.

Where the drain empties into an overhead sewer line, a sink-type trap must be used.

Secure the end of the drain line to prevent it from moving.

Mandatory



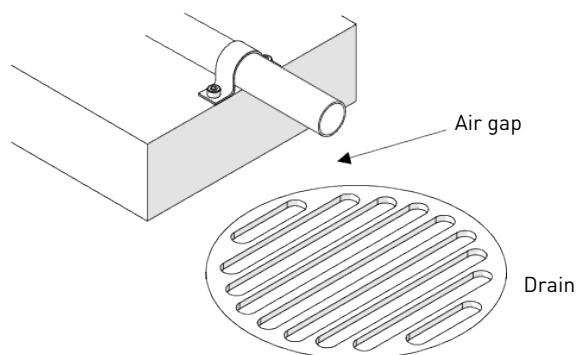
Waste connections or the drain outlet shall be designed and constructed to provide connection to the sanitary waste system through an air-gap of 2 pipe diameters or 25.4 mm (1"), whichever is larger.

Caution - material



Risk of damage due to lack of gap !

Never insert the drain line directly into a drain, sewer line or trap. Always allow an air gap between the drain line and the waste water to prevent the possibility of sewage being back-siphoned into the softener.



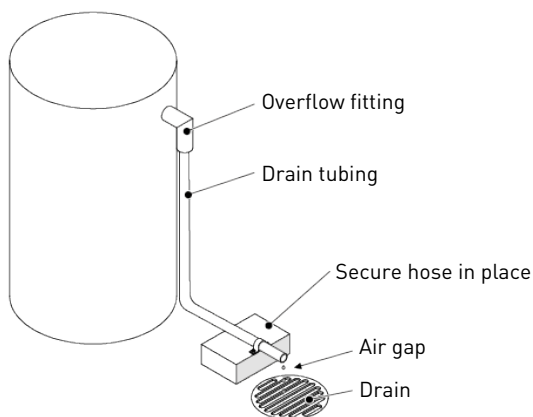
5.12 Overflow line connection

In the event of a malfunction, the brine tank overflow fitting will direct "overflow" to the drain instead of spilling on the floor. This fitting should be on the side of the brine tank. Most brine tank manufacturers feature a pre-drilled hole for the tank overflow connector.

To connect the overflow line, locate the hole on the side of the tank. Insert the overflow fitting into the tank and tighten with plastic thumb nut and gasket as shown below. Attach a 12.7 mm (½") I.D. tubing (not supplied) to fitting and run to drain.

Do not elevate overflow higher than overflow fitting.

Do not tie into the drain line of the controller unit. The overflow line must be a direct, separate line from overflow fitting to drain, sewer or tub. Allow an air gap as per drain line instructions.



Caution - material



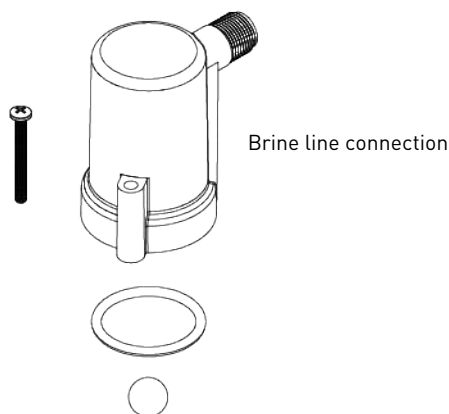
Risk of flooding due to lack of floor drain

Floor drain is always recommended to avoid flooding in case of overflow.

5.13 Brine line connection

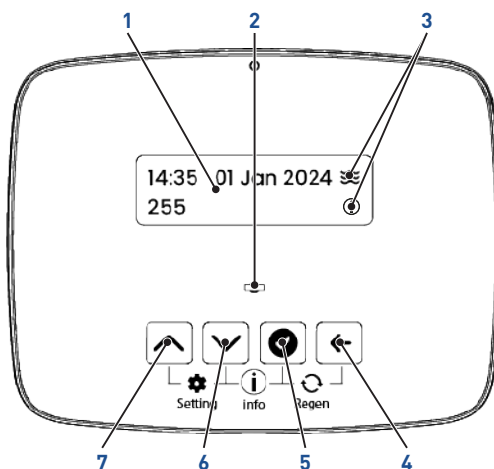
The brine line connects the valve to the brine tank. Make the connections and hand tighten. Be sure that the brine line is secure and free from air leaks. Even a small leak may cause the brine line to drain out, and the softener will not draw brine from the tank. This may also introduce air into the valve, causing problems with the valve operation.

Most installations utilise a tank check valve. This is not necessary when using the 255 valve with the built-in aircheck. Using a tank check valve with the 255 valve with aircheck will result in premature checking of the aircheck valve, before the tank is empty.



6 Programming

6.1 Display







1. Screen

- Screen back light changes colors upon valves status:
 - White: In Service /programming (working fine)
 - Blue: Connectivity
 - Green: Regeneration
 - Yellow: minor error
 - Red: major error

2. Power LED

3. Icons

-  Flow: turbine pulses were detected in the last 5 seconds sample period.
-  Info: information screen available by pressing  + .

① Amount of mineral in water

Example:

4. Back button

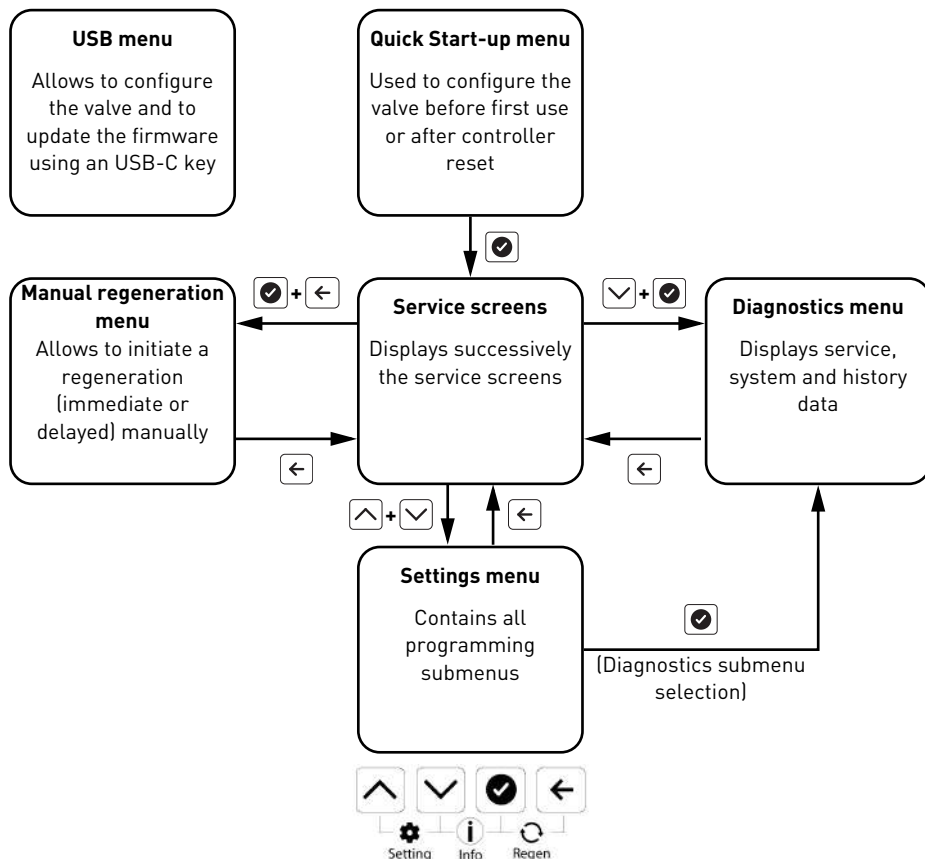
5. Confirm button





6. Down button

7. Up button

- Go to previous menu/mode or undo changes on parameters.
- Confirms/saves the displayed value.
- Adjust menu selection/value down.
- Adjust menu selection /value up.

6.2 Program structure and navigation



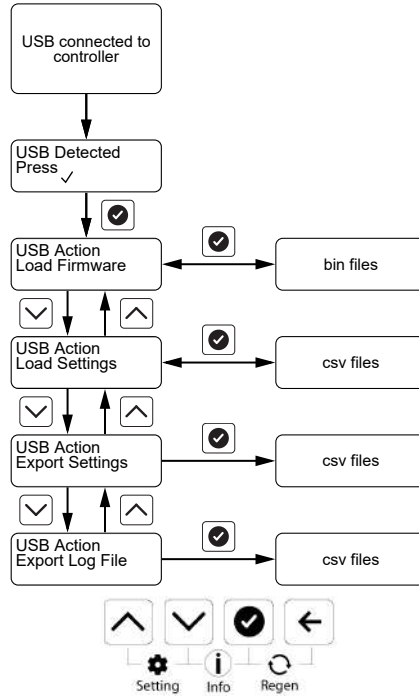
-  displays **Settings** menu.
-  displays **Diagnostics** menu.
-  displays **Manual regeneration** menu.
-  returns to **Service** screens.




At first use, the controller displays the **Quick Start-up** menu. Once the initial setup is done, the controller displays the **Service** screens.

From the **Service** screens, it is possible to access the **Manual regeneration** menu, the **Settings** menu and the **Diagnostics** menu and to come back to **Service** screens.

Diagnostics menu can also be accessed from **Settings** menu.

6.2.1 USB menu structure



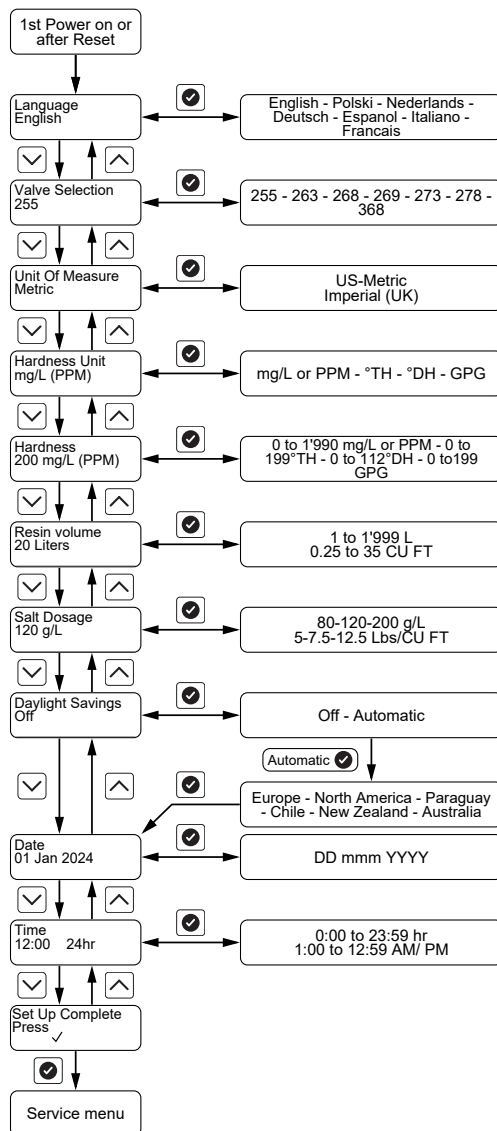
-  enter in the menu and validate file selection.
-  displays **Previous** submenu/parameter.
-  displays **Next** submenu/parameter.

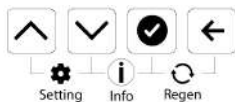
6.2.2 Quick Start-up menu structure and navigation




Info



Quick Start-up menu is only accessible at first power on or after controller reset.

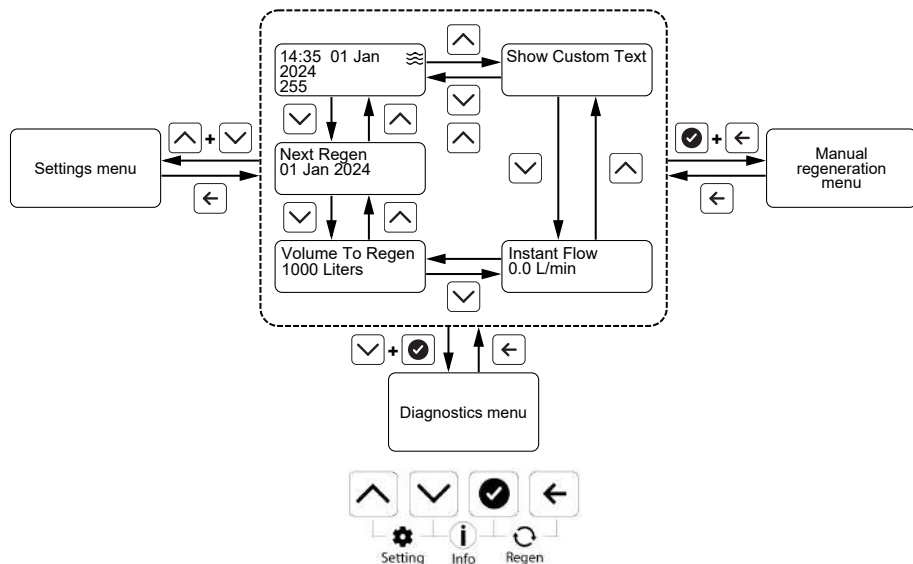













-  validate setup parameters and displays **Service** screens.
-  displays **Previous** submenu/parameter.
-  displays **Next** submenu/parameter.

Quick Start-up menu allows to set the main parameters to use the valve. Once parameters are set, the controller goes to **Service** screens.

6.2.3 Service menu structure and navigation



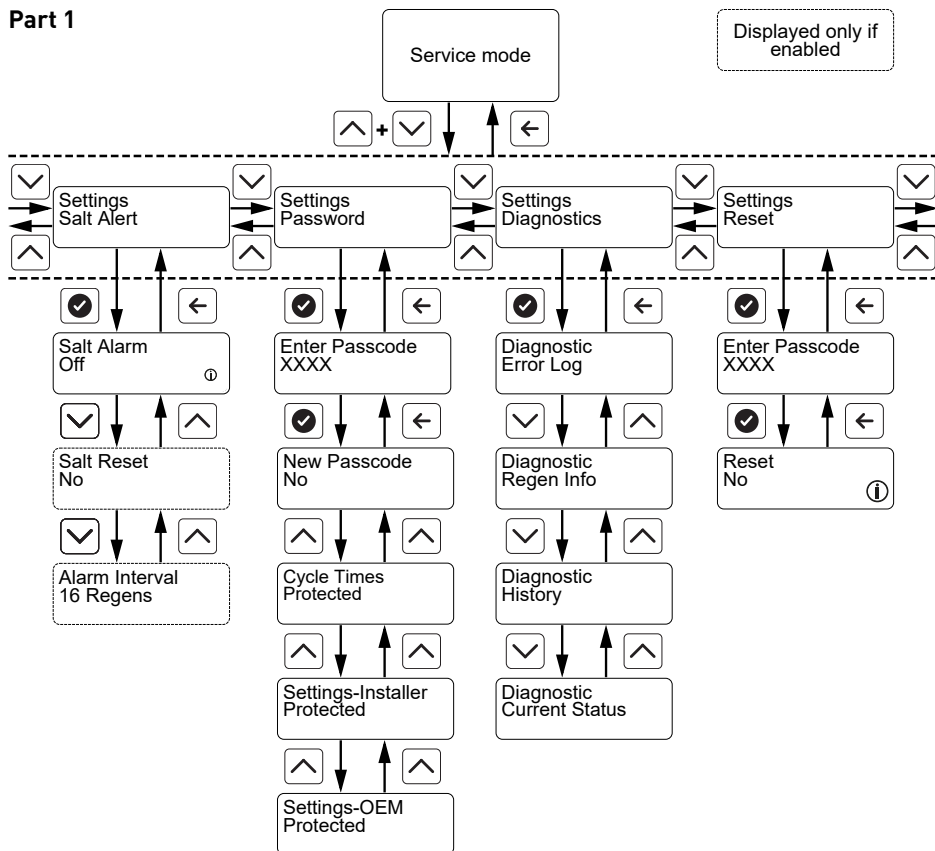
-  +  displays **Settings** Menu.
-  +  displays **Diagnostics** menu.
-  +  displays **Manual regeneration** menu.
-  displays **Previous** parameter.
-  displays **Next** parameter.
-  displays **Service** menu.

In service mode, the controller displays successively the different service information screens. It is also possible to switch manually from one screen to another using the buttons.

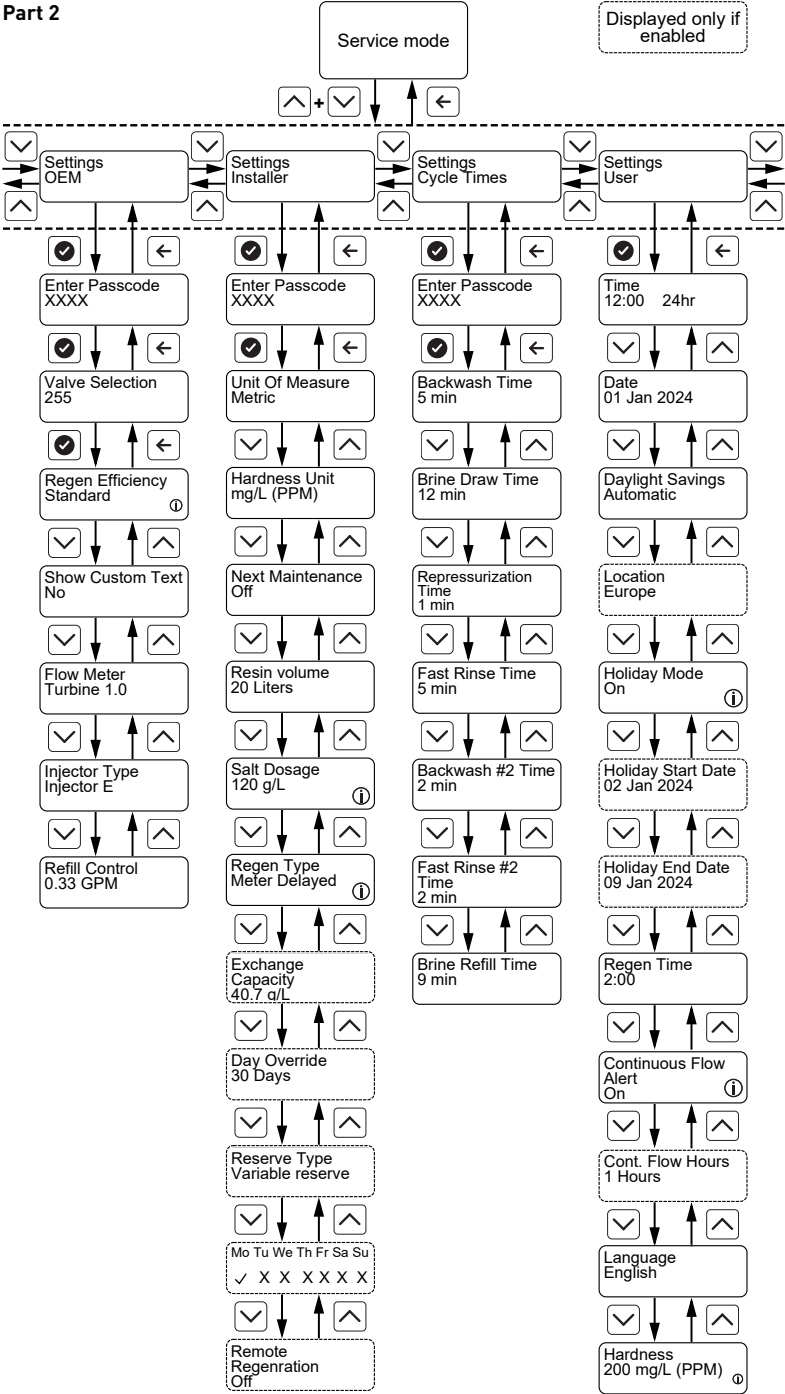
It also gives direct access to **Settings**, **Diagnostics** and **Manual regeneration** menus. When coming out of one of these menus, controller comes back to **Service** menu.

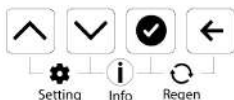
6.2.4 Settings menu structure and navigation

Part 1



Part 2

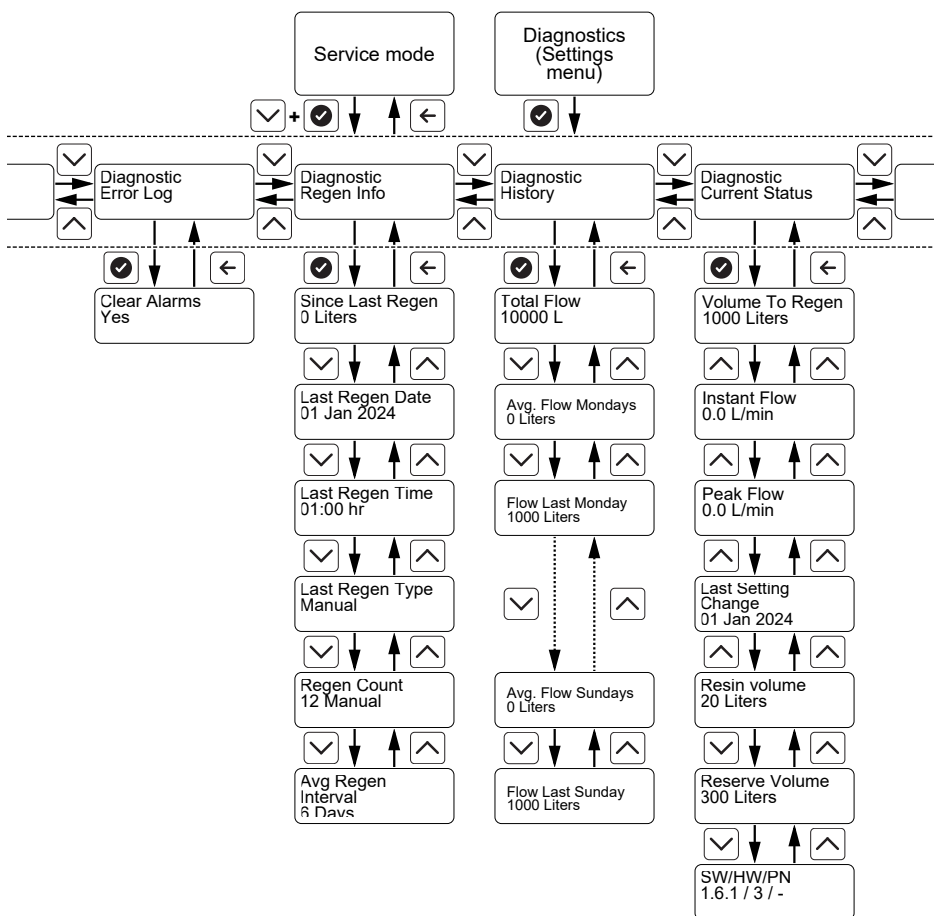


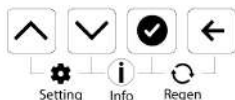








- enter in the menu and validate the passcode.
- displays **Previous** submenu/parameter.
- displays **Next** submenu/parameter.
- goes back from submenu to **Settings** menu, or, from **Settings** menu to **Service** screens.

Settings menu allows to set and check all parameters.

6.2.5 Diagnostics menu structure and navigation



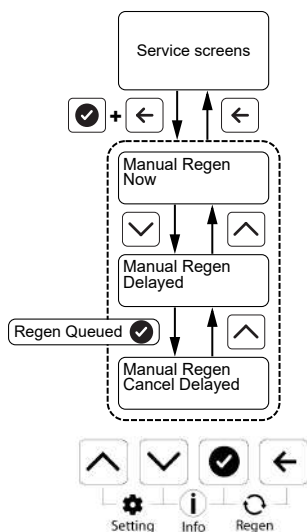







-  +  displays **Diagnostics** menu from **Service** menu.
-  enters **Diagnostics** menu from **Settings** menu, then allowing access to the different **Diagnostics** submenus.
-  displays **Previous** submenu/parameter.
-  displays **Next** submenu/parameter.
-  goes back from submenu to **Diagnostics** menu, or, from **Diagnostics** menu to **Service** menu.

Diagnostics menu displays valve usage data.

The menu is accessible directly from **Service** mode or from **Diagnostics** submenu (in **Settings** menu).

6.2.6 Manual regeneration menu structure and navigation



-  +  displays **Manual regeneration** menu from **Service** screens.
-  displays **Previous** parameter.
-  displays **Next** parameter.
-  goes back to **Service** screens.

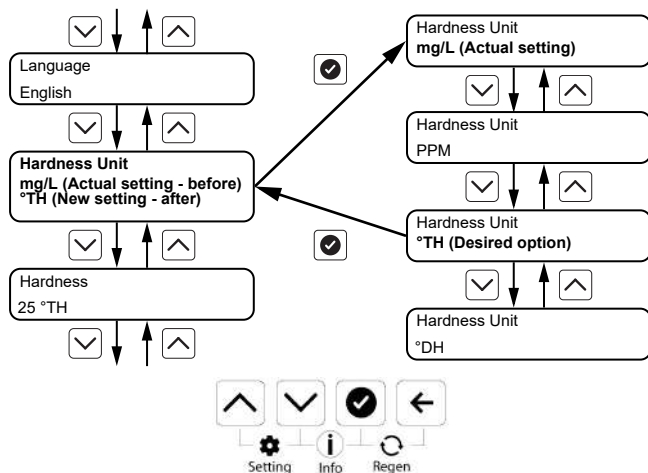
Manual regeneration menu allows to initiate an immediate regeneration or manage booking of a delayed regeneration.

6.3 Parameter setting








Info



When a parameter is selected, the editable option is displayed in **bold**.



The parameters are set the same way for all menus. Once the menu selected, set the menu parameters.

1. Using  and , scroll between the different parameters to select the one to set.
 - ⇒ **Hardness Unit** actually set at **mg/L**, in the example above.
2. Press  to validate the selection.
3. Using  and , scroll between the different values to set the parameter.
 - ⇒ From **mg/L** to **°TH**, in the example above.
4. Press  to validate the setting.
 - ⇒ **Hardness Unit** is now set at **°TH**, in the example above.
5. Repeat this procedure as needed.
6. Press  to exit the menu.

6.4 USB configuration and update

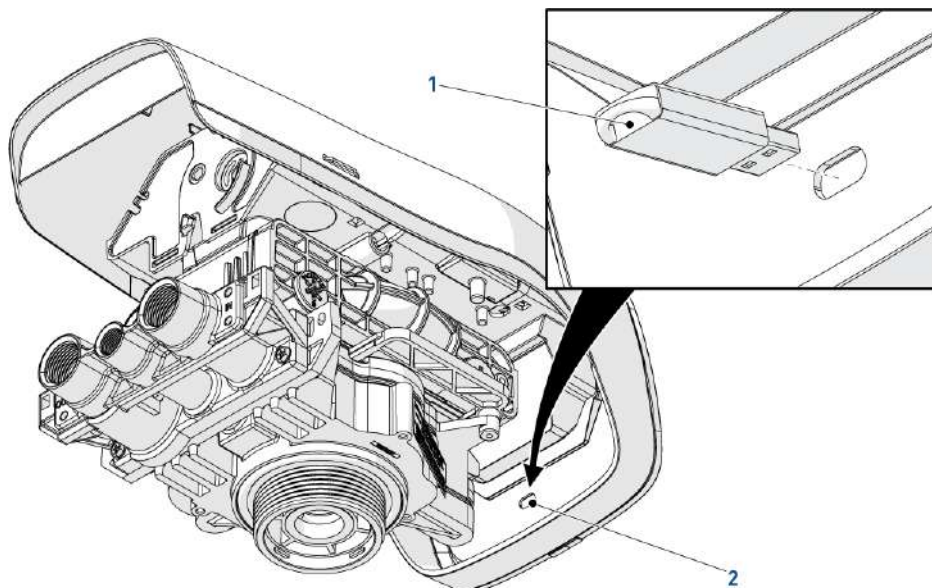
Info



The Easy-iQ controller can be configured and/or updated with respectively a *.csv and/or a *.bin file on an USB-C support.

Options:

- Load firmware;
- Load settings;
- Export settings;
- Export log file.





1. Plug the USB-C key **(1)** in the USB connector **(2)**.

⇒ The USB detected screen is displayed.

2. Press  to enter the **USB setup and update** menu.


3. Using  and , scroll through the different USB actions to select the desired one.

4. Press  to select the USB action.

5. Using  and , scroll through the different possible files to select the file to load.

6. Press  to validate the selection.

⇒ The file is loaded into the controller and the setting or firmware is replaced by the file content.

USB Detected
Press 

USB Action
Load Settings

Load Settings
Name_File.csv

USB Action
Export Settings

USB Action
Export Log File

6.5 Quick Start-up setup

At start-up or after controller reset, the controller displays the **Quick Start-up** menu. Once **Quick Start-up** is validated, the controller goes in **Service** mode displaying **Service** screens.

6.5.1 Quick Start-up mode programming chart

| Parameter description | Range of values | Default value | Units of measure | Notes |
|-----------------------|---|---------------|------------------|-------|
| Language | English Polski Nederlands Deutsch Espanol Italiano Francais | English | - | - |
| Valve Selection | 255 263 268 269 273 278 368 | 255 | - | - |

| Parameter description | Range of values | Default value | Units of measure | Notes |
|-----------------------|--|-----------------------------|--------------------|---|
| Unit Of Measure | Metric Imperial (UK) US | Metric | - | - |
| Hardness Unit | mg/l or ppm °TH °dH | mg/l or ppm | - | Metric or Imperial (UK) unit. |
| | gpg | gpg | - | US unit. Parameter not displayed. |
| Hardness | 0 – 199 | 100 | gpg | US unit setting. To be set in the programming tables. Increments of 1 unit. |
| | 0 – 1'990 | 200 | mg/l or ppm | Metric unit setting. Increments of 10 units. |
| | 0 – 199 | 20 | °TH | Metric unit setting. |
| | 0 – 112 | 12 | °dH | Increments of 1 unit. |
| Resin Volume | 1 – 999 | 20 | liter | Metric unit setting. Increments of 1 unit. |
| | 0.25 – 35 | 1 | cubic foot | US or UK unit setting. Increments of 0.25 units. |
| Salt Dosage | Low (80 g/l) Med. (120 g/l) High (200 g/l) | Low (80 g/l) | g/l | Metric unit setting. In Installer Setting menu, it is possible to adjust Salt dosage with increments of 10 g/l of resin for more precise setting. |
| | Low (5 lb/ft ³) Med. (7.5 lb/ft ³) High (12.5 lb/ft ³) | Low (5 lb/ft ³) | lb/ft ³ | US or UK unit setting. In Installer Setting menu, it is possible to adjust Salt dosage with increments of 0.1 lb/ft ³ of resin for more precise setting. |
| Daylight Savings | Off Automatic | Off | - | The time of day adapts automatically to summertime and standard time. The time zone must be selected according to installation location: Europe, North America, Paraguay, Chile, New Zealand, Australia. |
| Date | dd/mmm/yyyy | 01 Jan 2023 | - | - |







| Parameter description | Range of values | Default value | Units of measure | Notes |
|-----------------------|------------------------|---------------|------------------|----------------------|
| Time | 0:00 - 23:59 | 00:00 | hour: minute | Metric unit setting. |
| | 1:00 - 12:59 AM/ PM | 12:00 AM | | US unit setting. |

6.5.2 Language

Select the displayed language.

Options:

- English (Default);
- Français;
- Italiano;
- Español;
- Deutsch;
- Nederlands;
- Polski.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the language.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.







Language
English

6.5.3 Valve selection

Select the valve.

Options:

- 368;
- 255 (default);
- 263;
- 268;
- 269;
- 278;
- 273.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the valve.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.







Valve Selection
255

6.5.4 Unit of measure

Select the unit of measure.

Options:

- Metric (default);
- Imperial (UK);
- US.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the unit of measure.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.

Unit Of Measure
Metric

6.5.5 Hardness unit

Info









This parameter is only displayed when selecting Metric or Imperial.

If previous selection is US, hardness unit is automatically grains per gallon (gpg).

Select the hardness unit.

Options:

- mg/L (PPM) (default);
- °TH;
- °dH.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the hardness unit.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.

Hardness Unit
mg/L (PPM)

6.5.6 Hardness

Set the inlet water hardness. In case residual hardness at outlet is set using the internal mixing screw, deduct the measured residual hardness from inlet hardness for programming.

US options:







- 1 to 199 GPG (100 default).

Metric options:

- 10 to 3'400 mg/L (PPM) (200 default);
- 1 to 340 °TH (20 default);
- 1 to 600 °dH (12 default).

UK options:

- 1 to 240 GPG (20 default).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the inlet water hardness.
3. Press  to validate the setting.
4. Press  or  to display the previous/next parameter.

Hardness Setting
200 mg/L(PPM)

6.5.7 Resin volume







Set the system resin amount.

US and UK options:

- 0.25 to 7.00 ft³ (1 default);

Metric options:

- 1 to 200 L (20 default).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the resin amount.
3. Press  to validate the setting.
4. Press  or  to display the previous/next parameter.

Resin volume
20 Liters

6.5.8 Salt dosage

Set the salt dosage.

US options:

- 3 to 18 lbs/ft³ (Default, quick start-up menu programmed value);

Metric options:

- 50 to 290 g/L (Default, quick start-up menu programmed value);

1. Press ☒ to select the parameter.
2. Using ☐ and ☐, scroll through the different possible values to set the salt dosage.
3. Press ☒ to validate the setting.
4. Press ☐ or ☐ to display the previous/next parameter.

Salt Dosage
120 g/L

6.5.9 Daylight savings

Select the daylight savings.

Options:

- Off (default);
- Automatic.

Location options:

- Europe;
- North America;
- Paraguay;
- Chile;
- New Zealand;
- Australia.

1. Press ☒ to select the parameter.
2. Using ☐ and ☐, scroll through the possible values to select the Automatic option.
3. Press ☒ to validate the selection.
4. Using ☐ and ☐, scroll through the possible locations to select the one for installation.
5. Press ☒ to validate the selection.
6. Press ☐ or ☐ to display the previous/next parameter.

Daylight Savings
Automatic

Location
Europe

6.5.10 Date

Set the date dd/mm/yyyy.

Options:

- dd
01 to 31.
- mmm

Jan;

Feb;

Apr;

May;

Jul;

Aug;

Oct;

Nov;







Mar;

Jun;

Sep;

Dec.

- yyyy
2023 to 9999.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the day.
3. Press  to validate day setting.
4. Repeat the previous two steps once to set the month and a second time to set the year.
5. Press  or  to display the previous/next parameter.

Date
01 Jan 2024

6.5.11 Time







Set the time of day.

US and UK options:

- 01:00 AM to 12:25 PM (12:00 AM default).

Metric options:

- 00:00 to 24:00 (00:00 default).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the time hour.
3. Press  to validate the hour setting.
4. Repeat the previous two steps to set the time minutes.
5. Press  or  to display the previous/next parameter.

Time
12:00 24hr



6.5.12 Quick Start-up completed

Info



Once quick start-up parameters are set, this menu can be displayed again only following to a controller reset.

Save the **Quick Start-up** menu programming and display normal **Service** mode.

1. If necessary, press  to display the previous parameter.
2. Press  to save **Quick Start-up** and to display **Service** mode.

Set Up Complete
Press ✓








6.6 Settings menu

6.6.1 Submenu selection


Select the desired submenu.

Submenus:

- Salt alerts;
- Reset;
- Diagnostic;
- Password;
- OEM;
- Installer;
- Cycle times;
- User.

1. If necessary, press  to come back to **Service** screens.
2. Press  +  to display **Settings** menus.
3. Using  and , scroll between the different submenus to select the one to set.
4. Press  to validate the selection.
5. Set the desired parameters.
⇒ Refer to Parameter setting [→Page 51].
6. Press  to come back to **Settings** menu.

Service screen

14:35 01 Jan 
2024
255

Settings menu (i.e. User)

Settings
User

6.6.2 Alerts setting menu

6.6.2.1 Alert setting menu programming chart







| Parameter | Values | Notes |
|----------------|----------------|--|
| Salt Alarm | Off | Define when refilling salt. |
| | On | If On , it alerts the user after xx set regenerations. |
| Salt Reset | Yes | Only displayed if Salt Alarm is On . |
| | No | |
| Alarm Interval | 1 to 48 Regens | Set the number of regenerations to trigger an alert. Only displayed if Salt alarm is On . Increments of 1 unit. |

6.6.2.2 Salt alarm

Activate the salt alarm.

Options:

- On;
- Off (Default).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to activate/deactivate the alarm.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.

Salt Alarm
Off









6.6.2.3 Salt reset

Reset the salt reminder interval to the initially programmed value. This should be done each time the brine tank is filled with salt to its maximum.

Options:

- Yes (Default);
- No.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the option.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.







Salt Reset
No

6.6.2.4 Alarm interval

Set the interval of regeneration to trigger a salt alarm.

Options:

- 0 to 48 regenerations (16 default).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the interval.
3. Press  to validate the setting.
4. Press  or  to display the previous/next parameter.

Alarm Interval
16 Regens

6.6.3 Reset menu

6.6.3.1 Reset menu access







Info



Access to this menu is protected by a passcode.

Refer to New passcode [→Page 63].

If prompted, enter the passcode (1201 default) and validate.

1. Press  to start entering the passcode.
2. Using  and , scroll through the different possible values to set the 1st passcode digit.
3. Press  to validate the 1st passcode digit setting.
4. Repeat the two previous steps to set the next three passcode digits.
5. Press  or  to display the parameters.






Enter Passcode
XXXX

6.6.3.2 Reset

Reset all the parameters to factory values.

Reset options:

- No (Default);
- Yes.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the option.
3. Press  to validate the selection.
 - ⇒ If **No** was selected, controller goes back to **Settings** menu.
 - ⇒ If **Yes** was selected, continue this procedure.
4. Press  to reset all the parameters to factory values.
 - ⇒ Controller goes back to **Quick Start-up** menu.

Reset selection

Reset
No



Info



If the parameters have been set with the customized table on Pentair Website, the controller will be reset to these parameters instead of factory values.

6.6.4 Diagnostic menu

Refer to Diagnostic menu [→Page 88].

6.6.5 Passcode setting menu

Info



This menu is not visible in all Autotrol by default, it should be activated with the customized table.

6.6.5.1 Passcode setting menu programming chart

| Parameter description | Range of values | Default value | Units of measure | Notes |
|------------------------|--------------------------|---------------|------------------|---------------------|
| New Passcode | 0000 to 9999 | 1201 | - | Set a new passcode. |
| Cycle Times | Protected Unprotected | Protected | - | - |
| Settings- Installer | Protected Unprotected | Protected | - | - |
| Settings-OEM | Protected Unprotected | Protected | - | - |

6.6.5.2 Passcode setting menu access







Info



Access to this menu is protected by a passcode.

Refer to New passcode [→Page 63].

If prompted, enter the passcode (1201 default) and validate.

1. Press  to start entering the passcode.
2. Using  and , scroll through the different possible values to set the 1st passcode digit.
3. Press  to validate the 1st passcode digit setting.
4. Repeat the two previous steps to set the next three passcode digits.
5. Press  or  to display the parameters.







Enter Passcode
XXXX

6.6.5.3 New passcode

Set a new passcode.

Passcode options:

- 0000 to 9999 (1201 default).







1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the 1st passcode digit.
3. Press  to validate the 1st passcode digit setting.
4. Repeat the two previous steps to set the next three passcode digits.
5. Press  or  to display the parameters.

New Passcode
No

6.6.5.4 Cycle times

Activate passcode for cycle time setting access.

- Protected (Default);
- Unprotected.







1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to activate/deactivate the passcode for cycle time setting access.
3. Press  to validate the setting.
4. Press  or  to display the previous/next parameter.

Cycle Times
Protected

6.6.5.5 Settings installer

Activate passcode for installer settings access.







- Protected (Default);
- Unprotected.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to activate/deactivate the passcode for installer setting access.
3. Press  to validate the setting.
4. Press  or  to display the previous/next parameter.

Settings-Installer
Protected

6.6.5.6 Settings OEM

Activate passcode for **ALL** setting access.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to activate/deactivate the passcode for setting access.
3. Press  to validate the setting.
4. Press  or  to display the previous/next parameter.
5. Repeat this procedure for all passcodes.

**Settings-OEM
Protected**

6.6.6 OEM setting menu

6.6.6.1 OEM setting menu programming chart

| Parameter description | Range of values | Default value | Units of measure | Notes |
|-----------------------|---|---------------|------------------|---|
| Valve Selection | 368 255 263 268 269 278 273 | 255 | - | - |
| Regen Efficiency | High Standard | Standard | - | - |
| Show Custom Text | No Yes | No | - | Up to 16 characters/numbers per line. 2 lines max. |
| Flow Meter | Turbine 1.0" Generic None | Turbine 1.0" | - | - |

| Parameter description | Range of values | Default value | Units of measure | Notes |
|-----------------------|--|---------------|------------------|---|
| Injector Type | Injector E Injector F Injector G Injector H Injector I Injector K Injector L Injector M Injector N Injector O Injector Q Injector R | - | - | Automatically chosen upon the programmed volume of resin. If needed, this parameter setting can be overridden by the OEM/installer. |
| Refill Control | 0.14 0.33 1.3 | - | gpm | Refill controller flow rate is automatically chosen upon the injector type previously programmed. Should it be necessary it can be overridden by OEM/installer. |

6.6.6.2 OEM setting menu access







Info



Access to this menu is protected by a passcode.

Refer to New passcode [→Page 63].

If prompted, enter the passcode (1201 default) and validate.

1. Press  to start entering the passcode.
2. Using  and , scroll through the different possible values to set the 1st passcode digit.
3. Press  to validate the 1st passcode digit setting.
4. Repeat the two previous steps to set the next three passcode digits.
5. Press  or  to display the parameters.

Enter Passcode
XXXX







6.6.6.3 Valve selection

Select the valve.

Options:

- 368;

- 255 (default);
- 263;
- 268;
- 269;
- 278;
- 273.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the valve.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.







Valve Selection
 255

6.6.6.4 Regeneration efficiency

Select the regeneration efficiency.

Regeneration efficiency options:

- High;
- Standard (Default).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the regeneration efficiency.
3. Press  to validate the selection.
4. Press  or  to display the previous/next cycle time.

Regen Efficiency
 Standard



6.6.6.5 Show customized text

Activate and enter the customized text.

Customized text options:

- No (Default);
- Yes.

Text options:

- Line 1, 16 characters/numbers;
- Line 2, 16 characters/numbers.

1. Press ☒ to select the parameter.
2. Using ☐ and ☐, scroll through the different possible values to activate/deactivate customized text.
3. Press ☒ to validate the activation.
4. Using ☐ and ☐, scroll through the different possible values to select the character/number.
5. Press ☒ to validate the selection.
6. Repeat the two previous point of this procedure as needed.
7. Press ☐ or ☐ to display the previous/next parameter.

Customized text activation

Show Custom Text
No

Customized text typing

Custom Text_1
Custom Text_2

6.6.6.6 Flow meter

Select the meter type.

Flow meter options:

- Turbine 1.0 (default);
- Generic;
- None.

1. Press ☒ to select the parameter.
2. Using ☐ and ☐, scroll through the different possible values to select the meter type.
3. Press ☒ to validate the selection.
4. Press ☐ or ☐ to display the previous/next parameter.

Flow Meter
Turbine 1.0

6.6.6.7 Injector type**Info**







The injector type is automatically chosen upon the programmed volume of resin. If needed, this parameter setting can be overridden by the OEM/installer.

Select the injector type.

Injector options:

- Injector E;
- Injector F;
- Injector G;
- Injector H;
- Injector I;
- Injector K;
- Injector L;

- Injector M;
- Injector N;
- Injector Q;
- Injector R.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the injector type.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.

Injector Type
Injector E

6.6.6.8 Refill control







Info



The refill controller flow rate is automatically chosen upon the injector type previously programmed. Should it be necessary it can be overridden by OEM/installer. Set the refill control.

Refill control options:

- 0.14 gpm;
- 0.33 gpm (Default);
- 1.3 gpm.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the refill controller.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.

Refill Control
0.33 GPM

6.6.7 Installer setting menu

6.6.7.1 Installer setting menu programming chart

| Parameter description | Range of values | Default value | Units of measure | Notes |
|-----------------------|-------------------------------|---------------|------------------|-------|
| Unit Of Measure | Metric Imperial (UK) US | Metric | - | - |

| Parameter description | Range of values | Default value | Units of measure | Notes |
|---|--|---------------|---------------------------|---|
| Hardness Unit | mg/L (PPM) °dH °fTH | mg/L (PPM) | - | Metric or Imperial (UK) unit. |
| | gpg | gpg | - | US unit. Parameter not displayed. |
| Next Maintenance | Off 1 to 48 | Off | Month | - |
| Resin Volume | 1 – 200 | 20 | Liter | Metric unit setting. Increments of 1 unit. |
| | 0.25 – 7.00 | 1 | Cubic foot | US or UK unit setting. Increments of 0.25 units. |
| Salt Dosage | 50 to 290 | Setup value | g/L | Increments of 10 g/L. |
| | 3 to 18 | | lbs/ft ³ | Increments of 1 lbs/ft ³ . |
| Regen Type | Meter Delayed Meter Immediate TC Day of the Week Time Clock | Meter Delayed | - | Regeneration triggered by time or volume. |
| Meter delayed regeneration start parameters | | | | |
| Exchange Capacity | 3 to 9 | 3 | °THxm ³ /L | Increments of 0.01 °THxm ³ /L. |
| | 1.8 to 5 | 1.8 | °dHxm ³ /L | Increments of 0.01 °dHxm ³ /L. |
| | 30 to 90 | 30 | g/L eq. CaCO ₃ | Increments of 0.1 g/L eq. CaCO ₃ . |
| | 10'000 to 40'000 | 10'000 | grains/ft ³ | Increments of 1 grain/ft ³ . |
| Day Override | Off 0.5 to 30 | 30 | Day | If enabled, number of days since last regeneration in which a new regeneration will automatically be run whether one is scheduled or not. |

| Parameter description | Range of values | Default value | Units of measure | Notes |
|--|-----------------------------|------------------|------------------|---|
| Reserve Type | Variable Reserve | Variable Reserve | L gal | 30% of the initial capacity is the default value. Daily updated based upon the real water consumption taking into account the day of week over the past 4 weeks history of daily water consumptions. |
| | Weekly Reserve | | | - |
| | Fixed Volume 1 to xxxx | | | xxxx is calculated (max 50% of the volume capacity). |
| | Fixed Percentage 0 to 50 | | % | Increments of 1 unit. |
| Meter Immediate regeneration start parameters | | | | |
| Exchange Capacity | 3 to 9 | 3 | °THxm³/L | Increments of 0.01 °THxm³/L. |
| | 1.8 to 5 | 1.8 | °dHxm³/L | Increments of 0.01 °dHxm³/L. |
| | 30 to 90 | 30 | g/L eq. CaCO₃ | Increments of 0.1 g/L eq. CaCO₃. |
| | 10'000 to 40'000 | 10'000 | grains/ft³ | Increments of 1 grain/ft³. |
| Day Override | Off 0.5 to 30 | 30 | - day | If enabled, number of days since last regeneration in which a new regeneration will automatically be run whether one is scheduled or not. |
| Time clock day of the week regeneration start parameters | | | | |

| Parameter description | Range of values | Default value | Units of measure | Notes |
|--|------------------|---------------|------------------|--|
| Monday | X V | V | - | In this mode the regeneration starts at the regeneration time ex. 2:00 am on the days set V. |
| Tuesday | X V | V | - | |
| Wednesday | X V | V | - | |
| Thursday | X V | V | - | |
| Friday | X V | V | - | |
| Saturday | X V | V | - | |
| Sunday | X V | V | - | |
| Remote Regeneration | Off 1 to 60 | Off | Second | <p>In the time clock mode, the water meter input can be used as a remote start input.</p> <p>The duration of the input signal to trigger the remote regeneration can be set in seconds.</p> <p>Displayed only if in the OEM menu the Flow Meter is set as None.</p> |
| Time clock regeneration start parameters | | | | |
| Day Override | Off 0.5 to 30 | 30 | - day | If enabled, number of days since last regeneration in which a new regeneration will automatically be run whether one is scheduled or not. |
| Remote Regeneration | Off 1 to 60 | Off | Second | <p>In the time clock mode, the water meter input can be used as a remote start input.</p> <p>The duration of the input signal to trigger the remote regeneration can be set in seconds.</p> <p>Displayed only if in the OEM menu the Flow Meter is set as None.</p> |

6.6.7.2 Installer setting menu access







Info



Access to this menu is protected by a passcode.

Refer to New passcode [→Page 63].

If prompted, enter the passcode (1201 default) and validate.

1. Press  to start entering the passcode.
2. Using  and , scroll through the different possible values to set the 1st passcode digit.
3. Press  to validate the 1st passcode digit setting.
4. Repeat the two previous steps to set the next three passcode digits.
5. Press  or  to display the parameters.







Enter Passcode
XXXX

6.6.7.3 Unit of measure

Select the unit of measure.

Options:

- Metric (default);
- Imperial (UK);
- US.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the unit of measure.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.

Unit Of Measure
Metric

6.6.7.4 Hardness unit

Info









This parameter is only displayed when selecting Metric or Imperial.

If previous selection is US, hardness unit is automatically grains per gallon (gpg).

Select the hardness unit.

Options:

- mg/L (PPM) (default);
- °TH;
- °dH.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the hardness unit.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.







Hardness Unit
mg/L (PPM)

6.6.7.5 Next maintenance

Set the maintenance interval. When reached, displays a maintenance alert.

Options:

- Off (Default);
- 1 to 48 months.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the maintenance interval.
3. Press  to validate the setting.
4. Press  or  to display the previous/next parameter.

Next Maintenance
Off

6.6.7.6 Resin volume







Set the system resin volume.

Metric options:

- 1 to 200 L (Default, quick start-up menu programmed value).

US and UK options:

- 0.25 to 7.00 ft³ (Default, quick start-up menu programmed value);

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the resin volume.
3. Press  to validate the setting.
4. Press  or  to display the previous/next parameter.

Resin volume
20 Liters

6.6.7.7 Salt dosage







Set the salt dosage.

US options:

- 3 to 18 lbs/ft³ (Default, quick start-up menu programmed value);

Metric options:

- 50 to 290 g/L (Default, quick start-up menu programmed value);

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the salt dosage.
3. Press  to validate the setting.
4. Press  or  to display the previous/next parameter.

Salt Dosage
120 g/L

6.6.7.8 Regeneration type

Select and set the regeneration initiation mode.

Regeneration options:

- Meter delayed (Default);
- Meter immediate;
- Time clock Day of the week;
- Time clock.

Meter delayed

Info



The exchange capacity is precalculated based on salt dosage as for high or standard efficiency exchange capacity table.

The exchange capacity is displayed only if meter immediate or delayed is selected.







Select the meter delayed regeneration mode and set the exchange capacity per unit of resin volume (L or ft³ depending on chosen unit of measures).

Metric options:

- °THxm³/L (3 to 9);
- °dHxm³/L (1.8 to 5);
- g/L eq. CaCO₃ (30 to 90);

US options:

- grains/ft³ (10'000 to 40'000);

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the meter delayed regeneration mode.
3. Press  to validate the selection.
4. Repeat the previous two steps to set the exchange capacity.
5. Press  or  to display the previous/next parameter.

Regeneration start selection

Regen Type
Meter Delayed

Exchange capacity setting

Exchange Capacity
40.7 g/L

Meter immediate

Info



The exchange capacity is precalculated based on salt dosage as for high or standard efficiency exchange capacity table.

The exchange capacity is displayed only if meter immediate or delayed is selected.







Select the meter immediate regeneration mode and set the exchange capacity per unit of resin volume (l or ft³ depending on chosen unit of measures).

Metric options:

- °THxm³/L (3 to 9);
- °dHxm³/L (1.8 to 5);
- g/L eq. CaCO₃ (30 to 90);

US options:

- grains/ft³ (10'000 to 40'000);

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the meter immediate regeneration mode.
3. Press  to validate the selection.
4. Repeat the previous two steps to set the exchange capacity.
5. Press  or  to display the previous/next parameter.

Regeneration initiation mode

**Regen Type
Meter Immediate**

Exchange capacity setting

**Exchange
Capacity
40.7 g/L**

Time clock Day of the week

Mandatory



In this mode, at least one day must be set to on!

When this mode is selected default is **V** for all days. The regeneration starts at the programmed regeneration time for each activated days of the week.

Day override parameter is ignored when time clock day of the week is selected.

Activate/deactivate regeneration initiation for each day.

In this mode, the regeneration can also bet initiated via remote dry contact signal on the turbine input connector. In this case **Remote regeneration** should be set to **On** and the remote signal switch to the desired duration [1-60 seconds].

Regeneration days options:

- Monday V/X;
- Tuesday V/X;
- Wednesday V/X;
- Thursday V/X;













- Friday V/X;
- Saturday V/X;
- Sunday V/X.

Remote regeneration options:

- On;
- Off (Default).

Remote signal switch delay options:

- 1 to 60 seconds (1 default).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the time clock day of the week regeneration mode.
3. Press  to validate the selection.
4. Repeat the previous two steps once to select a regeneration day and a second time to set day to **V**.
5. Repeat the three last points of this procedure as needed.
6. If needed, using  and , scroll through the different possible values to activate/deactivate the remote regeneration.
7. Press  to validate the selection.
8. If remote regeneration is activated, using  and , scroll through the different possible values to set the remote regeneration delay.
9. Press  to validate the setting.
10. Press  or  to display the previous/next parameter.

Regeneration initiation mode

Regen Type
 TC Day Of The Week ①

Day of the week selection

| Mo | Tu | We | Th | Fr | Sa | Su |
|----|----|----|----|----|----|----|
| ✓ | X | X | X | X | X | X |

Remote regeneration selection

Remote Regen
 On

Remote regeneration delay setting

Remote Regen
 1 Sec

Time clock

Set the interval (days) between two regenerations. The regeneration starts at the programmed regeneration time.













In this mode, the regeneration can also be initiated via remote dry contact signal on the turbine input connector. In this case **Remote regeneration** should be set to **On** and the remote signal switch to the desired duration (1-60 seconds).

Remote regeneration options:

- On;
- Off (Default).

Remote signal switch delay options:

- 1 to 60 seconds (1 default).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the time clock regeneration interval.
3. Press  to validate the selection.
4. If needed, using  and , scroll through the different possible values to activate/deactivate the remote regeneration.
5. Press  to validate the selection.
6. If remote regeneration is activated, using  and , scroll through the different possible values to set the remote regeneration delay.
7. Press  to validate the setting.
8. Press  or  to display the previous/next parameter.

Regeneration initiation mode

Regen Type
Time Clock

Remote regeneration selection

Remote Regen
On

Remote regeneration delay setting

Remote Regen
1 Sec

6.6.7.9 Reserve type










Info



Reserve type is displayed only if meter delayed is selected.

Select and set the reserve type.

- Weekly reserve;
- Variable reserve (Default);
- Fixed volume (1 to the half of the calculated unit capacity);
- Fixed percentage (0 to 50%).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the reserve type.
3. Press  to validate the selection.
4. If needed, using  and , scroll through the different possible values to set the reserve.
5. Press  to validate the selection.
6. Press  or  to display the previous/next parameter.

Reserve type selection

Reserve Type
Variable reserve

Reserve setting

Fixed %
1 %







6.6.7.10 Day override

Info



This parameter is not displayed when selecting Time clock day of the week regeneration.

Set the maximum durations [days] between two regenerations before the **Day override** regeneration is booked.

- Off;
 - 0.5 to 30 days [30 days by default].
1. Press  to select the parameter.
 2. Using  and , scroll through the different possible values to set the day override.
 3. Press  to validate the setting.
 4. Press  or  to display the previous/next parameter.

**Day Override
30 Days**

6.6.8 Cycle time setting menu

6.6.8.1 Regeneration cycle time programming chart

Info



Cycle time sequence depends on regeneration mode programming.

| Parameter description | Range of values | Default value | Units of measure | Notes |
|-----------------------|-----------------|---------------|------------------|-------------------------|
| High efficiency | | | | |
| Backwash Time | 0 to 99 | 10 | minute | Increments of 1 minute. |
| Brine Draw Time | 0 to 240 | - | minute | Calculated. |
| Slow Rinse Time | 0 to 240 | - | minute | Increments of 1 minute. |
| Repressurization Time | 1 to 3 | 1 | minute | Increments of 1 minute. |
| Fast Rinse Time | 0 to 99 | 45 | minute | Increments of 1 minute. |
| Backwash #2 Time | 0 to 99 | 5 | minute | Increments of 1 minute. |
| Fast Rinse #2 Time | 0 to 99 | 30 | minute | Increments of 1 minute. |
| Brine Refill Time | 0 to 240 | - | minute | Calculated. |
| Standard efficiency | | | | |
| Backwash Time | 0 to 99 | 10 | minute | Increments of 1 minute. |

| Parameter description | Range of values | Default value | Units of measure | Notes |
|-----------------------|-----------------|---------------|------------------|-------------------------|
| Brine Draw Time | 0 to 240 | - | minute | Calculated. |
| Slow Rinse Time | 0 to 240 | - | minute | Increments of 1 minute. |
| Repressurization Time | 1 to 3 | 1 | minute | Increments of 1 minute. |
| Fast Rinse Time | 0 to 99 | 45 | minute | Increments of 1 minute. |
| Brine Refill Time | 0 to 240 | - | minute | Calculated. |

6.6.8.2 Cycle time setting menu access







Info



Access to this menu is protected by a passcode.

Refer to New passcode [→Page 63].

If prompted, enter the passcode (1201 default) and validate.

1. Press  to start entering the passcode.
2. Using  and , scroll through the different possible values to set the 1st passcode digit.
3. Press  to validate the 1st passcode digit setting.
4. Repeat the two previous steps to set the next three passcode digits.
5. Press  or  to display the parameters.

Enter Passcode
XXXX

6.6.8.3 Cycle times

Info



The displayed cycle times depends on valve configuration.

Set all the cycle times.







Cycle time options:

- Refer to Regeneration cycle time programming chart [→Page 79].

Tip



To skip a cycle, set the cycle time to 0.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the cycle time.
3. Press  to validate the setting.
4. Press  or  to display the previous/next cycle time.
5. Repeat this procedure as needed.

Cycle Time
xx min

6.6.9 User setting menu

6.6.9.1 User setting menu programming chart

| Parameter description | Range of values | Default value | Units of measure | Notes |
|-----------------------|------------------------|--------------------------|------------------|---|
| Time | 0:00 - 23:59 | 00:00 | hour: minute | Set to local time |
| | 1:00 - 12:59 AM/ PM | 12:00 AM | | |
| Date | dd/mmm/yyyy | 01 Jan 2024 | - | Set date. |
| Daylight Savings | Off Automatic | Off | - | The time of day adapts automatically to summertime and standard time. The time zone must be selected according to installation location: Europe, North America, Paraguay, Chile, New Zealand, Australia. |
| Holiday Mode | Off On | Off | - | Activate the holiday mode to stop regeneration during period of long absence. |
| Holiday Start Date | dd/mmm/yyyy | Tomorrow | - | Set the date of the holiday mode start. Displayed only if Holiday Mode is set On . |
| Holiday End Date | dd/mmm/yyyy | One week from start date | - | Set the date of the holiday mode end. Displayed only if Holiday Mode is set On . |
| Regen. Time | 0:00 - 23:59 | 02:00 | hour: minute | Metric unit setting. |
| | 1:00 - 12:59 AM/ PM | 02:00 AM | | US unit setting. |

| Parameter description | Range of values | Default value | Units of measure | Notes |
|-----------------------|---|---------------|-------------------|---|
| Contin. Flow Alert | Off On | Off | - | If activated, alerts the user after xx hours of continuous flow. Only if there is a continuous flow of more than 1 l/min or 0.25 gpm default (value can be adjusted). The alarm is triggered if the flow stays above this value for the set time value. |
| Cont. Flow Hours | 1 – 12 | 1 | Hour | Displayed only if Continuous Flow Alert is set On . 1 to 12 with increments of 1. |
| Language | English Polski Nederlands Deutsch Espanol Italiano Français | English | - | Set the displayed language. |
| Hardness | 1 – 199 | 100 | Grains/ Gallon | To be set in the programming tables upon local hardness. US unit setting. Increments of 1 unit. |
| | 10 – 3'400 | 200 | mg/L (PPM) | Metric unit setting. Increments of 10 units. |
| | 1 – 240 | 20 | °dH | UK unit setting. Increments of 1 unit. |

6.6.9.2 Time







Set the time of day.

US and UK options:

- 01:00 AM to 12:25 PM (12:00 AM default).

Metric options:

- 00:00 to 24:00 (00:00 default).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the time hour.
3. Press  to validate the hour setting.
4. Repeat the previous two steps to set the time minutes.
5. Press  or  to display the previous/next parameter.

Time
12:00 24hr

6.6.9.3 Date







Set the date dd/mm/yyyy.

Options:

- dd
01 to 31.
- mmm

| | | | |
|------|------|------|------|
| Jan; | Apr; | Jul; | Oct; |
| Feb; | May; | Aug; | Nov; |
| Mar; | Jun; | Sep; | Dec. |

- yyyy
2023 to 9999.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the day.
3. Press  to validate day setting.
4. Repeat the previous two steps once to set the month and a second time to set the year.
5. Press  or  to display the previous/next parameter.

Date
01 Jan 2024

6.6.9.4 Daylight savings

Select the daylight savings.










Options:

- Off (default);
- Automatic.

Location options:

- Europe;
- North America;
- Paraguay;
- Chile;

- New Zealand;
- Australia.

1. Press  to select the parameter.
2. Using  and , scroll through the possible values to select the Automatic option.
3. Press  to validate the selection.
4. Using  and , scroll through the possible locations to select the one for installation.
5. Press  to validate the selection.
6. Press  or  to display the previous/next parameter.

Daylight Savings
Automatic

Location
Europe

6.6.9.5 Holiday mode

Info



The Holiday mode option has two main advantages:







It reduces energy, water and salt consumption when your softener is not used for an extended period of time as it prevents unnecessary regeneration cycles.

It keeps the system in safety condition. At holiday start date, the valve initiates a regeneration and stops after brine draw cycle, isolating the media tank from piping to prevent bacteria growth during absence. Before holiday end date, the system will rinse the media tank removing the brine.

Activate the holiday mode to stop regeneration when travelling.

Options:

- Off (Default);
- On.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to activate/deactivate the holiday mode.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.

Holiday Mode
On



6.6.9.6 Holiday mode start date

Info



This parameter is displayed only if Holiday mode is On.

Info



The default date is tomorrow.

Set the date (dd/mmm/yyyy) of the Holiday mode start and end.

Options:

- dd
01 to 31.
- mmm

| | | | |
|------|------|------|------|
| Jan; | Apr; | Jul; | Oct; |
| Feb; | May; | Aug; | Nov; |
| Mar; | Jun; | Set; | Dec. |

- yyyy
2023 to 9999.

1. Press ☒ to select the parameter.
2. Using ☐ and ☐, scroll through the different possible values to set the **Holiday start day**.
3. Press ☒ to validate day setting.
4. Repeat the previous two steps once to set the month and a second time to set the year.
5. Press ☐ or ☐ to display the previous/next parameter.

Holiday Start Date
02 Jan 2024

6.6.9.7 Holiday mode end date

Info



This parameter is displayed only if Holiday mode is On.

Info



The default date is one week from start date.







Set the date (dd/mmm/yyyy) of the holiday mode end.

Options:

- dd
01 to 31.
- mmm

| | | | |
|------|------|------|------|
| Jan; | Apr; | Jul; | Oct; |
| Feb; | May; | Aug; | Nov; |
| Mar; | Jun; | Set; | Dec. |

- yyyy
2023 to 9999.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the day.
3. Press  to validate day setting.
4. Repeat the previous two steps once to set the month and a second time to set the year.
5. Press  or  to display the previous/next parameter.

Holiday End Date
09 Jan 2024

6.6.9.8 Regeneration time







Set the regeneration time.

US and UK options:

- 01:00 AM to 12:25 PM (02:00 AM default).

Metric options:

- 00:00 to 24:00 (02:00 default).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the regeneration time hour.
3. Press  to validate the hour setting.
4. Repeat the previous two steps to set the regeneration time minutes.
5. Press  or  to display the previous/next parameter.

Regen Time
2:00

6.6.9.9 Continuous flow alert

Info



To trigger this alert, a minimum flow rate of 1 l/min or 0.25 gpm (default values, adjustable) is needed for the programmed duration. The alarm is triggered if the flow stays above this value for the set delay.







Activate the continuous flow alert.

Options:


- On;
- Off (Default).

Delay options:

- 1 to 12 hours (1 default).

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to activate/deactivate the continuous flow alert.
3. Press  to validate the selection.
4. Repeat the previous two steps once to set the minimum flow rate to trigger an alarm and a second time to set the alert delay.
5. Press  or  to display the previous/next parameter.

Continuous flow alert activation

Continuous Flow Alert On


Delay setting







Cont. Flow Hours
1 Hours

6.6.9.10 Language

Select the displayed language.

Options:

- English (Default);
- Français;
- Italiano;
- Español;
- Deutsch;
- Nederlands;
- Polski.

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the language.
3. Press  to validate the selection.
4. Press  or  to display the previous/next parameter.

Language
English

6.6.9.11 Hardness

Set the inlet water hardness. In case residual hardness at outlet is set using the internal mixing screw, deduct the measured residual hardness from inlet hardness for programming.

US options:







- 1 to 199 GPG (100 default).

Metric options:

- 10 to 3'400 mg/L (PPM) (200 default);
- 1 to 340 °TH (20 default);
- 1 to 600 °dH (12 default).

UK options:

- 1 to 240 GPG (20 default).



1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to set the inlet water hardness.
3. Press  to validate the setting.
4. Press  or  to display the previous/next parameter.

Hardness Setting
200 mg/L (PPM)

6.7 Diagnostic menu

6.7.1 Diagnostic menu access

The diagnostic menu can be accessed in two ways:










- From the service mode by pressing  and .
- From the Settings menu by selecting the diagnostic menu.

6.7.2 Data submenu selection


Select the desired data submenu and consult the selected submenu parameters.

Data submenus:

- Current status;
- Regen info;
- Error log;
- History.

1. If necessary, press  to come back to **Service** screens.
2. Press  +  to display **Diagnostics** submenus.
3. Using  and , scroll between the different submenus to select the one to consult.
4. Press  to validate the selection.
5. Using  and , scroll to consult the different submenu information.
6. Press  to come back to **Diagnostics** menu.
7. Repeat this procedure from its third point as needed

Service screen

14:35 01 Jan 
2024
255

Status screen

Diagnostic
Current Status

Regeneration information screen

Diagnostic
Regen Info

Error log screen

Diagnostic
Error Log

Water usage history screen





**Diagnostic
History**

6.7.3 Current status

Check the system status.

Information displayed:

- Volume to regen [Softener capacity until next regen];
- Salt remaining % and number of regenerations remaining to salt alert (If salt alert on);
- Next regeneration date;
- Instant flow rate;
- Peak flow rate [Maximum flow rate of water along with date and time of occurrence, since last reset];
- Last setting change [Date and time of the last update to master **Settings**];
- Resin volume;
- Reserve volume [Based on the reserve type selected under master settings] (Only available for meter delayed regeneration type);
- Software version;
- Next maintenance schedule [When next maintenance is scheduled].

1. Press  to display the status.
2. Using  and , scroll to consult the status information.
3. Press  to come back on **Diagnostics** menu.

Volume to regen

**Volume To Regen
1000 Liters**

Salt remaining

**Salt Remaining
85 % 1 Regens**

Next regeneration date

**Next Regen
01 Jan 2024**

Instant flow rate

**Instant Flow
0.0 L/min**

Peak flow rate

**Peak Flow
0.0 L/min**

Last set change

**Last Setting
Change
01 Jan 2024**

Resin volume

**Resin volume
20 Liters**

Reserve volume

**Reserve Volume
300 Liters**

Software version
Next maintenance

SW/HW/PN
1.6.1 / 3 / -





Next Service
01 Jan 2024

6.7.4 Regen information

Check the regeneration information.

Information displayed:

- Volume since last regeneration (Water usage since last regeneration);
- Last regeneration date (When last regeneration occurred);
- Last regeneration time;
- Last regeneration type (Manual regeneration, override regeneration, meter initiated regeneration, remote regeneration);
- Number of regeneration (Manually and system initiated regenerations the system has gone through since last reset);
- Regeneration interval (Average duration between regeneration based on the past four regenerations).

1. Press  to display the regeneration information.
2. Using  and , scroll to consult the regeneration information.
3. Press  to come back on **Diagnostics** menu.

Volume since last
regeneration

Since Last Regen
0 Liters

Last regeneration date

Last Regen Date
01 Jan 2024

Last regeneration time

Last Regen Time
01:00 hr

Last regeneration type

Last Regen Type
Manual

Number of regenerations

Regen Count
12 Manual

Regeneration interval







Avg Regen
Interval
6 Days

6.7.5 Error log submenu

6.7.5.1 Error log

Display the error log.

- Error type and occurrence date.

1. Press  to display the error log.
2. Using  and , scroll to consult the error list.
3. Press  to come back on **Error log** submenu.
4. Press  or  to display the previous/next parameter.

Diagnostic Error Log








Refer to Troubleshooting [→Page 113] for more information about detectable errors and their display.

6.7.5.2 Clear alarms

Clear the error log.

Clearing options:

- Yes;
- No [Default].

1. Press  to select the parameter.
2. Using  and , scroll through the different possible values to select the desired option.
3. Press  to validate the selection.
4. Press  to come back on **Error log** submenu.
5. Press  or  to display the previous/next parameter.

Clear Alarms Yes





6.7.6 History

Check the water usage history.

Information displayed:

- Total flow (Total volume of water used since last reset);
- Average flow Mondays (last 4 Mondays);
- Flow last Monday (current past Monday);
- Average flow Tuesdays (last 4 Tuesday);
- Flow last Tuesday (current past Tuesday);
- Average flow Wednesdays (last 4 Wednesday);
- Flow last Wednesday (current past Wednesday);
- Average flow Thursdays (last 4 Thursday);
- Flow last Thursday (current past Thursday);
- Average flow Fridays (last 4 Friday);
- Flow last Friday (current past Friday);
- Average flow Saturdays (last 4 Saturday);
- Flow last Saturday (current past Saturday);

- Average flow Sundays (last 4 Sunday);
- Flow last Sunday (current past Sunday).

1. Press  to display the water usage history.
2. Using  and , scroll to consult the water usage information.
3. Press  to come back on **Diagnostics** menu.

Total volume of water used

Total Flow
10000 L

Average of a day of the week usage

Last day of the week daily usage

Avg Flow Days O/
W
142 Liters

Flow Last Day O/
W
1432 Liters

7 Commissioning

Info



This chapter is available for standard regeneration flows. Contact your supplier if the actual regeneration is not standard and if you need assistance.

7.1 Air purge, water filling and waterproofness inspection

7.1.1 Starting-up the water softener

Once the initial programming has been done, the water softener must be started-up, first purging the air out will filling the device with water.






Caution - material



Do not rotate the camshaft by hand or damage to the unit may occur.

Use the controller to take the camshaft electronically through the cycles.

Follow these steps carefully:

1. Remove the cover from the valve. Removing the cover will allow you to see that the camshaft is turning, and in which cycle the camshaft is currently positioned.
2. With the supply water for the system still turned off, position the bypass valve to the **Non-bypass** (normal operation) position.
3. Press  +  to open **Regeneration** menu.
4. Using  and , scroll to select **Now** and start the regeneration immediately.
5. Press  to initiate a manual regeneration.
While the motor starts rotating the camshaft the controller displays **Positioning in Backwash**. Once the cycle position is reached, the controller displays the actual position and the remaining time in this cycle.
6. Fill the media tank with water.
 - ⇒ While the controller is in **Backwash**, open the water supply valve very slowly to approximately the ¼ open position and unplug the electrical socket of the controller so that the valve stays in this position for the whole filling time.

Caution - material



Opening the main supply valve too rapidly or too far, media may be lost out of the tank into the valve or the plumbing.

In the ¼ open position, you should hear air slowly escaping from the valve drain line.

- ⇒ When all of the air has been purged from the media tank (water begins to flow steadily from the drain line), open the main supply valve all of the way. This will purge the final air from the tank.
- ⇒ Allow water to drain out until the water runs clear from the drain line. This purges any refuse from the media bed.

- ⇒ Turn off the water supply and let the system stand for about 5 minutes. This will allow any trapped air to escape from the tank.

7. Add water to the brine tank (initial fill).

- ⇒ With a bucket or hose, add approximately 15 liters of water to the brine tank. If the tank has a salt platform in the bottom of the tank, add water until the water level is approximately 25 mm (1") above the platform.

Tip






Pentair recommends not putting salt in the tank before the control valve has been started up. With no salt in the tank, it is much easier to view water flow and motion.

Info



As you advance through each cycle there will be a slight delay before you can advance to the next cycle. The display will show to which cycle while the camshaft is indexing. There may be a pause at Pressurization cycle. This cycle allows the water/air pressure to equalize on each side of the valve discs before moving on.

8. Plug again the controller power supply, open the water supply again, cycle the valve to the next regeneration cycle by pressing  for 3 seconds.
 - ⇒ The controller will show **Positioning in brine draw**.
9. Repeat until the controller shows it is positioned in **Refill cycle**.
10. Let the complete refill cycle occur and, if applicable, check to see the float level of the safety brine valve is appropriately set.
 - ⇒ Once the refill cycle is finished, the valve will cycle back to service position.
11. Start again a manual immediate regeneration.
 - ⇒ Refer to Trigger an immediate or delayed regeneration [→Page 99].
12. Repeat pressing  for 3 seconds until the controller shows it is positioned in **Brine draw** position.
13. Check to see that the water in the brine tank is being drawn out of the tank.
 - ⇒ The water level in the tank should recede very slowly.
14. Observe the water being drawn from the regenerant tank for at least 3 minutes. If the water level does not recede, or goes up, check all hoses and tubing connections, if required contact your supplier for further assistance.
15. Once water in the regenerant is confirmed receiving, cycle the valve back to **Service** position by cancelling the regeneration pressing on  button for 3 seconds.
16. With a bucket or a hose, refill the regenerant tank to the approximate level it was showing before the previous draw test.
17. Add regenerant to the regenerant tank.
18. Proceed to the final start-up rinse: open the nearest faucet and let water flow through appliance until the water runs clear.
 - ⇒ This may take from several minutes to 1 hour or more in specific cases.
 - ⇒ The water softener is ready for use.

7.1.2 Additional tips

- the preset default time of regeneration is 2:00 AM;
- power supply: The World controller senses the electrical input and decides which is needed;
- the Easy-iQ controller can be programmed to regenerate on specific days of the week;
- should electrical power not be available, the camshaft can be manually rotated counter-clockwise provided the motor has been first dismantled from the valve;

Caution - material



Manually turning the camshaft

Risk to irreversibly damage the motor and the camshaft

Do not turn the camshaft clockwise or while the motor is connected!

- sufficient water pressure and flow rate are required during the regeneration cycles for them to happen properly. Check local conditions versus product specification [→Page 15].
- make sure the control power source is plugged in. The transformer should be connected to a non-switched power source;
- You can start programming from the beginning by resetting the controller, see chapter Reset menu [→Page 61].

7.2 Sanitization

7.2.1 Disinfection of water softeners

The materials of construction of the modern water softener will not support bacterial growth, nor will these materials contaminate a water supply. In addition, during normal use, a softener may become polluted with organic matter, or in some cases with bacteria from the water supply. This may result in an off-taste or odour in the water.

Thus, the softener may need to be disinfected after installation. Some softeners will require periodic disinfection during their normal lifetime. Consult the installing dealer for more information on softener disinfection.

Depending on the conditions of use, the softener type, the type of ion exchanger and the disinfectant available, a choice can be made among the following methods.

7.2.2 Sodium or calcium hypochlorite

These materials are satisfactory for use with polystyrene resins, synthetic gel zeolite, greensand and bentonites.

5.25% Sodium hypochlorite

If stronger solutions are used, such as those sold for commercial laundries, adjust the dosage accordingly.

Dosage

For Europe

Polystyrene resin: set 1.25 ml fluid per 1 l of resin.

Non-resinous exchangers: set 0.85 ml fluid per 1 l.

For US

Polystyrene resin: set 1.2 fluid ounce (35.5 ml) per ft³.

Non-resinous exchangers: set 0.8 fluid ounce (23.7 ml) per ft³.

Brine tank softeners

Backwash the softener and add the required amount of hypochlorite solution to the well of the brine tank. The brine tank should have water in it to permit the solution to be carried into the softener.

Proceed with the normal regeneration.

Calcium hypochlorite

Calcium hypochlorite, 70% available chlorine, is available in several forms including tablets and granules. These solid materials may be used directly without dissolving before use.

Do not let the disinfectant stand for more than 3 hours in the brine tank before the regeneration start.

Dosage**For Europe**

Measure two grains ~ 0.11 ml for 1 L.

For US

Measure two grains ~ 0.1 ounce (3 ml) per ft³.

Brine tank softeners

Backwash the softener and add the required amount of hypochlorite to the well of the brine tank. The brine tank should have water in it to permit the chlorine solution to be carried into the softener.

Proceed with the normal regeneration.

8 Operation

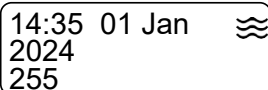
8.1 Display

8.1.1 Operation display color

The display backlight color changes depending on the system condition:

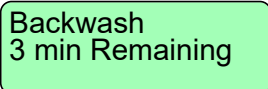
White

In service or in programming mode.



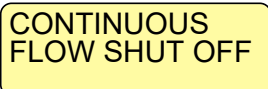
Green

During regeneration.



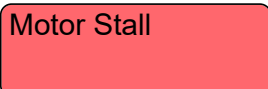
Yellow

Minor error detected. Refer to Troubleshooting [→Page 113].



Red

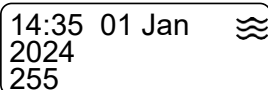
Major error detected. Refer to Troubleshooting [→Page 113].



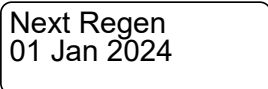
8.1.2 During service

The display shows successively, switching each 5 seconds, the following service screens:

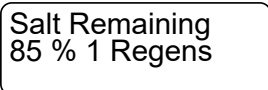
Product type:



Next regeneration (approximately):



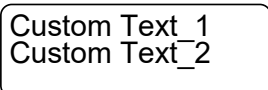
Salt remaining:





Instant flow rate (displayed only if flow meter is set as turbine):



Custom text (if programmed):



These service screens can also be scrolled using  and .

8.1.3 During regeneration

The display shows the current cycle with time remaining, or the cycle it's heading towards. A few examples are following:

Backwash cycle:

Backwash
3 min Remaining

Going to the next position:

Moving

Fast rinse cycle:

Fast Rinse
2 min Remaining

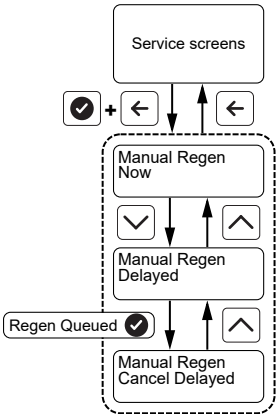
8.2 Recommendations

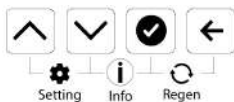
- Use only regeneration salts designed for water softening EN 973;
- for optimal system operation, the use of clean salt and impurities free is recommended (for example salt pellets);
- do not use ice melt salt, block, or rock salts;
- the sanitizing process (both with liquid and electrochlorination) may introduce chlorine compounds which may reduce the life of the ion exchange resins. Refer to media manufacturer specifications sheet for more information.






8.3 Manual regeneration

Mandatory

 **The controller must be in service in order to enable this procedure!**










-  +  displays **Manual regeneration** menu from **Service** screens.
-  displays **Previous** parameter.
-  displays **Next** parameter.
-  goes back to **Service** screens.

8.3.1 Trigger an immediate or delayed regeneration

Regeneration options:

- Now [Regeneration starts immediately. Controller goes to regeneration screen];
- Delayed [Controller goes back to service screen. Regeneration starts on the scheduled time. See Regeneration time [→Page 86]];
- Cancel [No regeneration and controller goes back to service screen].


1. Press  +  once to access manual regeneration menu.
2. Using  and , scroll to select the desired option.
3. Press  to confirm selection.

**Manual Regen
Now**

8.3.2 To advance regeneration cycles

1. Press  to skip to the next regeneration cycle.

8.3.3 To cancel a regeneration

1. Press and hold  for 3 seconds to cancel the regeneration and return to service position.
 - ⇒ When cancelling a regeneration, if part or all the regenerant has been drawn in the media tank already, make sure sufficient rinse has been done before cancelling the regeneration.

8.4 Operation during a power failure

- All the program settings are stored in a permanent memory;
- current valve position, cycle step time elapsed, and time of day are stored during a power failure, and will be restored upon power restoration;
- time is kept during a power failure and the time of day is adjusted upon restoration of the power (as long as the power is restored within 12 hours);
- the time of day on the main display screen will flash after a power failure once the power is restored until any button is pressed on the keyboard.

9 Maintenance

Mandatory



Cleaning, maintenance and service operation shall take place at regular intervals and must be done by qualified personnel only in order to guarantee the proper functioning of the complete system.

Report maintenance done in the Maintenance chapter of the User Guide document.

Failure in respecting above instructions may void the warranty!

9.1 General system inspection

Mandatory



Has to be done once a year at minimum.

9.1.1 Water quality

1. Raw water total hardness.
2. Treated water hardness.

9.1.2 Mechanical checks

1. Inspect general condition of valve and associated ancillaries and check for any leaks, ensure valve connection to piping is made with adequate flexibility as per manufacturer instruction.
2. Inspection of electrical connections, verify wiring connections and search for evidence of overloading.
3. Verify settings of electronic or electromechanical timer, verify regeneration frequency, make sure the valve configuration corresponds to the settings.
4. Check water meter, if present, report water meter settings, compare with previous inspection.
5. Verify total water consumption compared to previous visit.
6. If pressure gauges are installed before and after softening system, verify and record static and dynamic pressure, reporting pressure drop. Verify that inlet pressure respects valve and softening system limits.
7. If pressure gauges are not present, but suitable points exist, install temporary pressure gauge(s) to perform precedent point.

9.1.3 Regeneration test

1. Check condition of brine tank and any associated equipment.
2. Check salt level in brine tank.
3. Initiate regeneration test.
 - ⇒ Check brine draw during brine draw stage.
 - ⇒ Check brine tank refill.
 - ⇒ Check operation of safety brine valve, where fitted.
 - ⇒ Check for brine draw off levels.
 - ⇒ Check for resin loss at the drain during regeneration.
 - ⇒ Where fitted, check for satisfactory operation of solenoid, i.e. outlet shut off during regeneration and/or brine line shut off valve(s).
4. Test and record Total Hardness of outlet water from softener vessel(s).

9.2 Recommended maintenance plan

| Items | 1 year | 2 year | 3 year | 4 year | 5 year |
|---|--|--|--|--|--|
| Injector & filter | Clean | Clean | Clean | Clean | Clean/ replace if necessary |
| Refill controller & ball** | Clean | Clean | Clean | Clean | Clean/ replace if necessary |
| DLFC & ball** | Clean | Clean | Clean | Clean | Clean/ replace if necessary |
| Aircheck & ball** | - | - | - | - | Clean / replace if necessary |
| 256 Bypass (if present, contains O-rings**) | - | - | - | - | Clean/ replace if necessary |
| Flappers** | - | - | - | - | Replace |
| Flappers spring | - | - | - | - | Replace |
| O-Rings** | Check for watertightness / clean or replace in case of leakage | Check for watertightness / clean or replace in case of leakage | Check for watertightness / clean or replace in case of leakage | Check for watertightness / clean or replace in case of leakage | Check for watertightness / clean or replace in case of leakage |
| Motor, motor cable and optical sensor harness | Check | Check | Check | Check | Replace |
| Optical sensor | Check | Check | Check | Check | Replace |

| Items | 1 year | 2 year | 3 year | 4 year | 5 year |
|---|---|---|---|---|---|
| Inlet Hardness | Check | Check | Check | Check | Check |
| Residual hardness | Check / adapt mixing screw if necessary | Check / adapt mixing screw if necessary | Check / adapt mixing screw if necessary | Check / adapt mixing screw if necessary | Check / adapt mixing screw if necessary |
| Electronic / settings* | Check | Check | Check | Check | Check / replace if necessary |
| Transformer* | Check | Check | Check | Check | Check / replace if necessary |
| Chlorine generator (if present) | Check / clean | Check / clean | Check / clean | Check / clean | Check / clean / replace if necessary |
| Turbine manifold**** | Check / clean | Check / clean | Check / clean | Check / clean | Replace |
| Turbine cable (if turbine manifold present) | Check | Check | Check | Check | Replace |
| Valve watertightness | Check | Check | Check | Check | Check |
| Valve to piping watertightness | Check | Check | Check | Check | Check |

* Electronical parts – durability strongly affected by power source quality and stability

** Elastomer durability is strongly affected by raw water concentration in chlorine and its derivate

*** 255 being already equipped with an aircheck, the safety brine valve should not be equipped with an aircheck too otherwise this may create hydraulic interferences and cause brine draw malfunction due to safety brine valve aircheck not opening.

**** Wear part.

9.3 Recommendations

9.3.1 Use original spare parts

Caution - material



Risk of damage due to use of non-genuine spare parts

To ensure correct operation and safety of the device, only use original spare parts and accessories recommended by the manufacturer.

Usage of non-genuine spare parts voids all warranties.

Parts to keep in stock for potential replacements are motor and optical sensor, controller, transformer, injectors, flapper kit, O-ring kit, refill flow controller and DLFC.

9.3.2 Use original approved lubricants

- **Spare part:** p/n 42561 (SILICONE LUBRICANT PACK).

9.3.3 Maintenance instructions

- disinfect and clean the system at least once a year or if the treated water has an off-taste or an unusual odor;
- perform a hardness test every year at both inlet and treated water.

9.4 Cleaning and maintenance

9.4.1 First steps

Before any cleaning or maintenance procedure, complete the following steps:

Mandatory



These operations must be performed before any cleaning or maintenance procedure!

1. Unplug the wall-mounted transformer.
2. Shut off water supply or put bypass valve(s) into bypass position.
3. Relieve system pressure before performing any operations.

9.4.2 Firmware update

To update the Easy-iQ controller's firmware, refer to USB configuration and update [→Page 52].

9.4.3 Injector cleaning

1. Using a Torx key, unscrew and remove the injector cap (4).

Caution - material

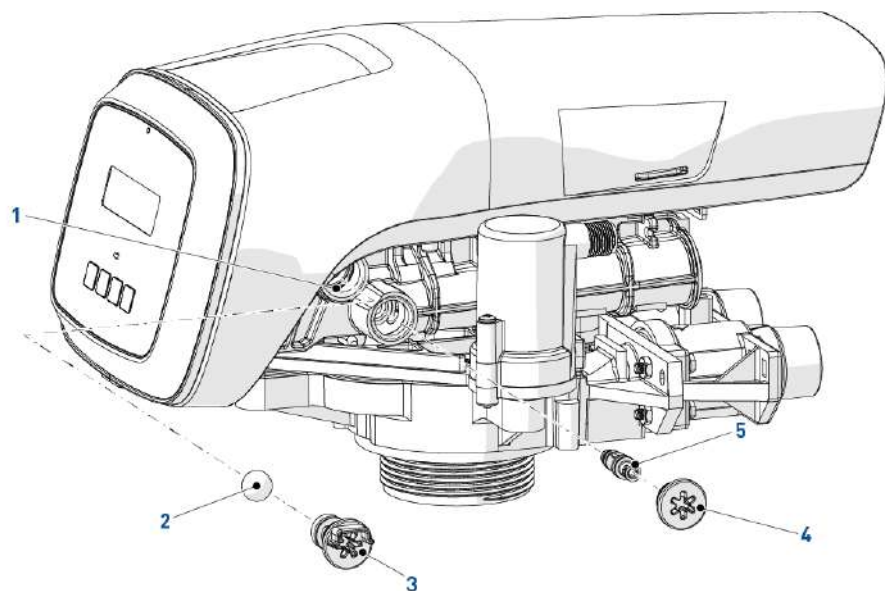


Take care not to damage the injector (5).

2. Using pliers, gently extract the injector (5) from valve body.
3. Clean the injector (5) using compressed air, a soft brush or possibly a pin.
4. Reverse above procedure steps to rebuild.

9.4.4 Refill controller cleaning

1. Using a Torx key, unscrew and extract the refill controller (3).
2. Clean the refill controller (3) with a soft brush.
⇒ Make sure the refill controller groove is perfectly clean.
3. Check for O-rings integrity.
4. Check for ball (2) integrity (if present).
5. Clean the refill controller chamber (1) before reinserting the refill controller (3).
6. Reverse above procedure steps to rebuild.



9.4.5 Injector screen cleaning

1. Using a Torx key, unscrew and extract the injector screen cap (4).
2. Unclip the white plastic basket (5) and clean it with a soft brush.
 - ⇒ Use of descaling agent such as white vinegar might be required in case of impurities on the plastic basket (5).
3. Check for O-rings integrity before reinserting the injector screen cap (4).
4. Reverse above procedure steps to rebuild.

9.4.6 Backwash controller cleaning

1. Using a Torx key, unscrew and extract the backwash flow controller (3).
2. Clean the backwash controller (3) using a soft brush or compressed air.
3. Check for O-rings integrity before reinserting the backwash controller (3).

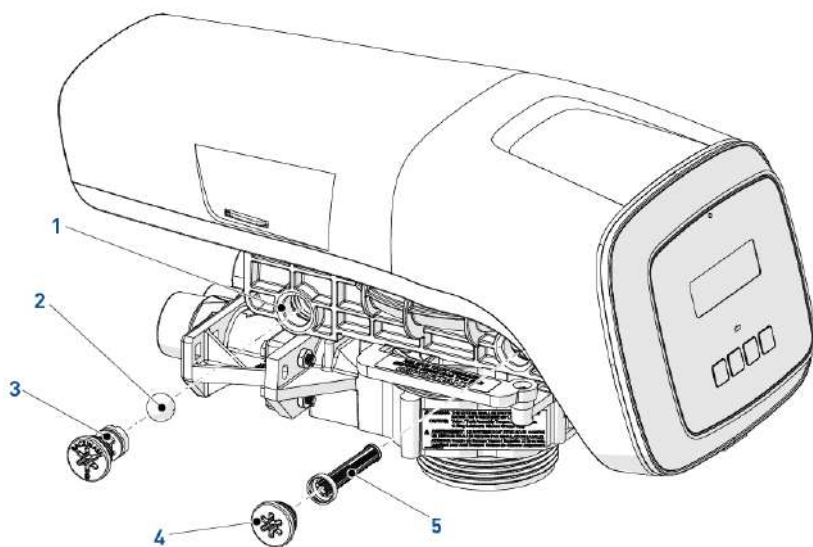
Info



Note

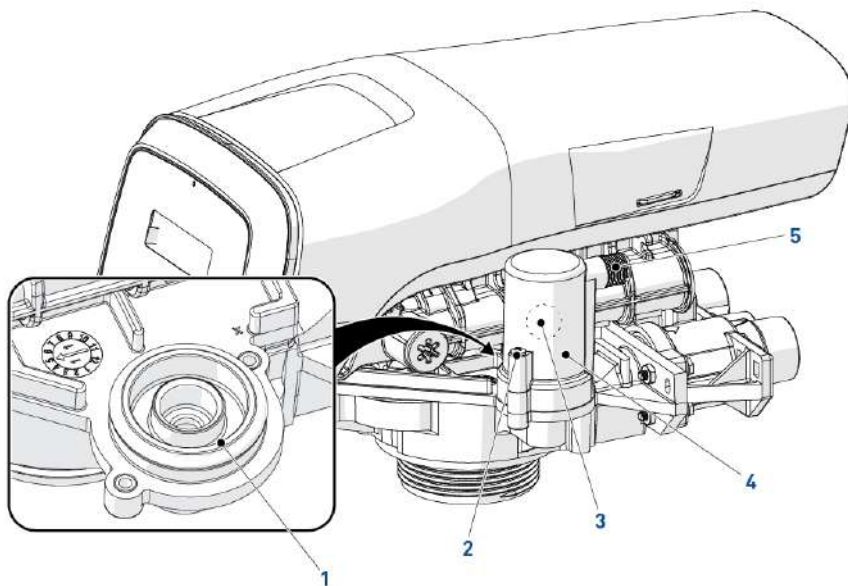
Depending on the backwash controller size, it may be of a different type to that shown below. If the model fitting the valve is with the ball (2), make sure to clean the backwash controller grooves and backwash controller chamber (1). Also check for ball (2) integrity before reinserting.

4. Reverse above procedure steps to rebuild.



9.4.7 Air check valve cleaning

1. Unscrew brine pipe **[5]**.
2. Using a Phillips screwdriver, loosen air check cap screw **[2]** (2x).
Let the 2 screws **[2]** on the cap **[4]**.
3. Remove the cap **[4]**.
4. Clean the air check ball **[3]** and groove **[1]** using a soft cloth or a soft brush.



9.4.8 Operations to be performed before any maintenance

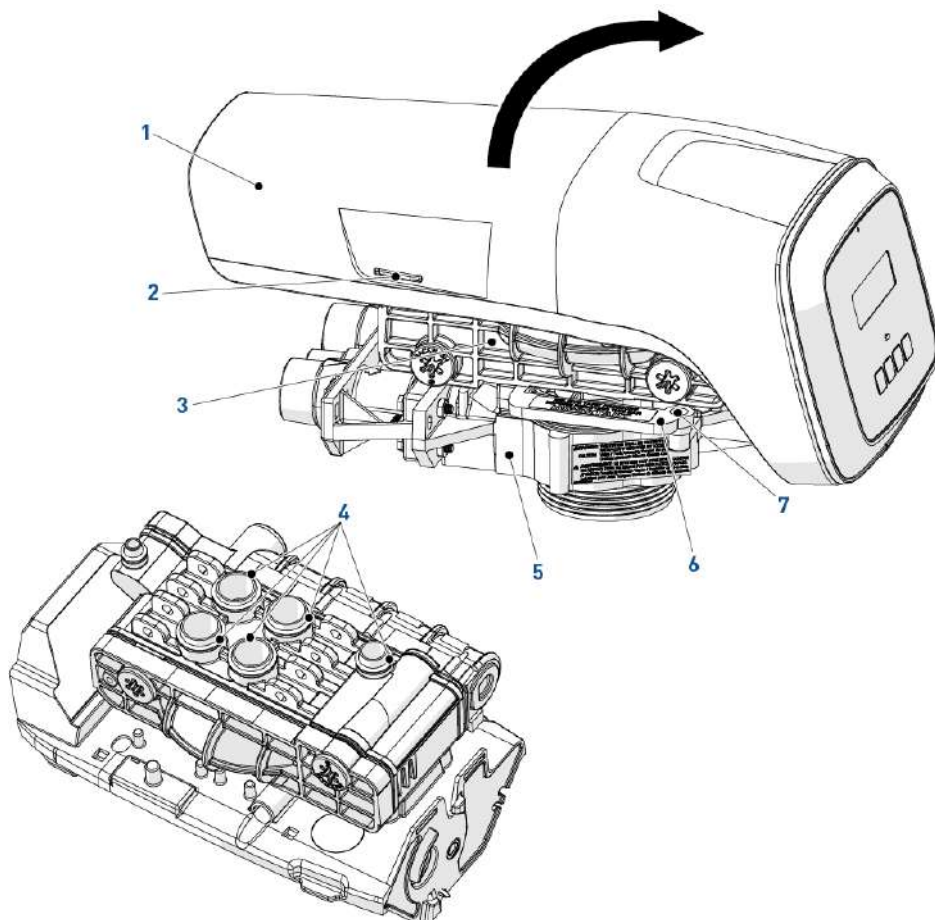
Tip



Type et source du danger

Depending on the maintenance required, it may be useful to disassemble the valve from the tank in order to have easier access

1. Unlock the cover **[1]** from the slide clips **[2]** (one on each side of the valve).
2. Lift the cover **[1]**.
3. Using a Phillips screwdriver unscrew the screw **[7]** from the locking bar **[6]**, so that the locking bar **[6]** can be slid out of its position.
4. You can now lift the top of the valve body **[3]** from the tank adapter **[5]**, so as to perform all required maintenance operations with the upper valve body **[3]** part on a workbench. Take care with the seals **[4]** on the valve body bosses.



9.4.9 Motor and camshaft replacement

1. Remove the white locking pin (2) securing the motor (3).
2. Turn the motor (3) counter clockwise and slide it out of its position.
3. Slide the camshaft (1) backwards until it is released from its mounting boss, then lift it up.

Info



Note

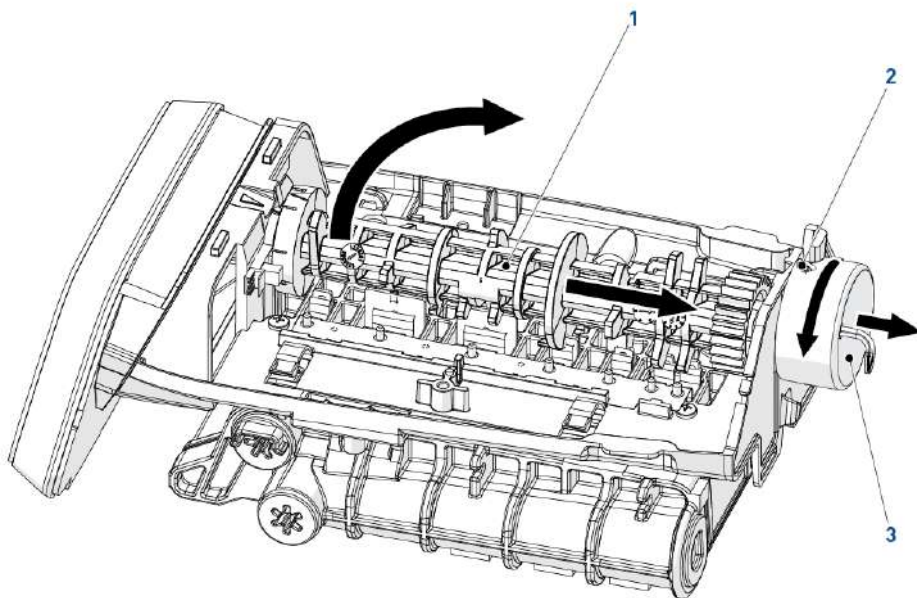
To replace the motor, you also have to disconnect the optical sensor cable. See Optical sensor and controller replacement [→Page 110].

4. Reverse above procedure steps to rebuild.

Caution - material



When reassembling the camshaft (1), place it in the centering hole and use the arrows on the top plate and the camshaft to align the camshaft.



9.4.10 Optical sensor and controller replacement

Info



Note

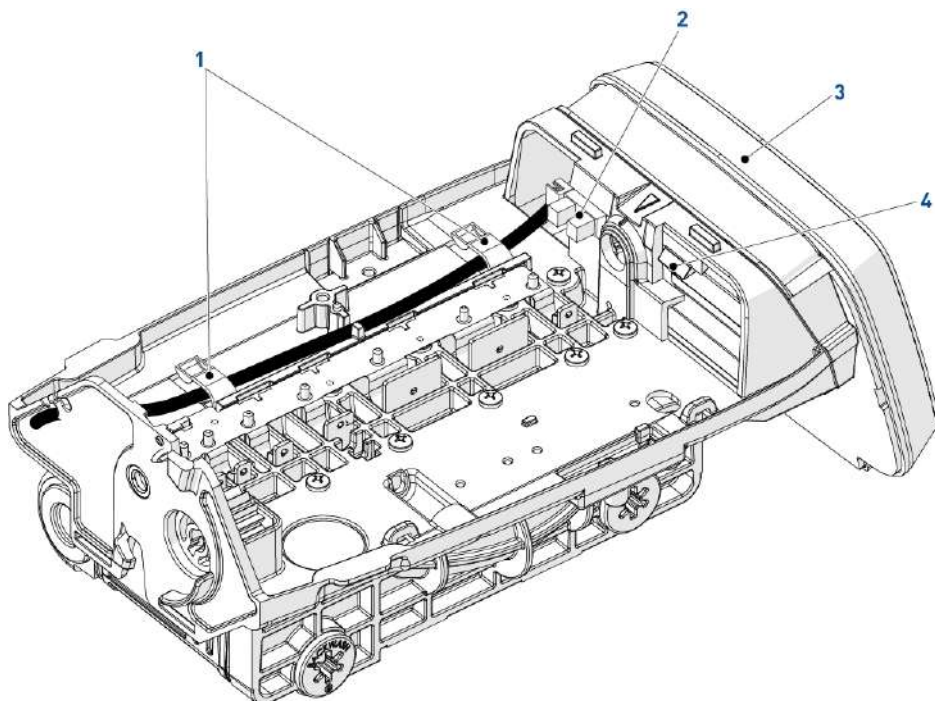
To remove the optical sensor, you first have to disassemble the camshaft. See Motor and camshaft replacement [→Page 109].

1. The optical sensor **(2)** is clipped on the front edge, gently press on the clips to release the optical sensor **(2)** from its location.
2. Press the controller locking pad **(4)** and slide the controller **(3)** out of its position.
3. Disconnect the cables from the controller by pressing on the clip and pulling them.
4. Remove the motor, cables and optical sensor assembly to change them.
5. Reverse above procedure steps to rebuild.

Caution - material



When refitting, always use the cables guide **(1) to secure the cables. This will prevent the cables from being crushed or cut when closing the cover or by the camshaft during regeneration cycles.**



9.4.11 Top plate, flapper spring and flappers replacement

WARNING



Take care with sharp edges.

Use of protective glove is highly recommended to remove the spring [3].

1. Using a flat screwdriver, release the flapper springs [2] one by one and then remove the spring [3].
2. Loosen all top plate screws [1].
3. Remove the top plate [4] from the valve.
4. Clean or replace the flappers [5] if needed.

Caution - material



The outline of the flapper seat can be seen on the flapper side.

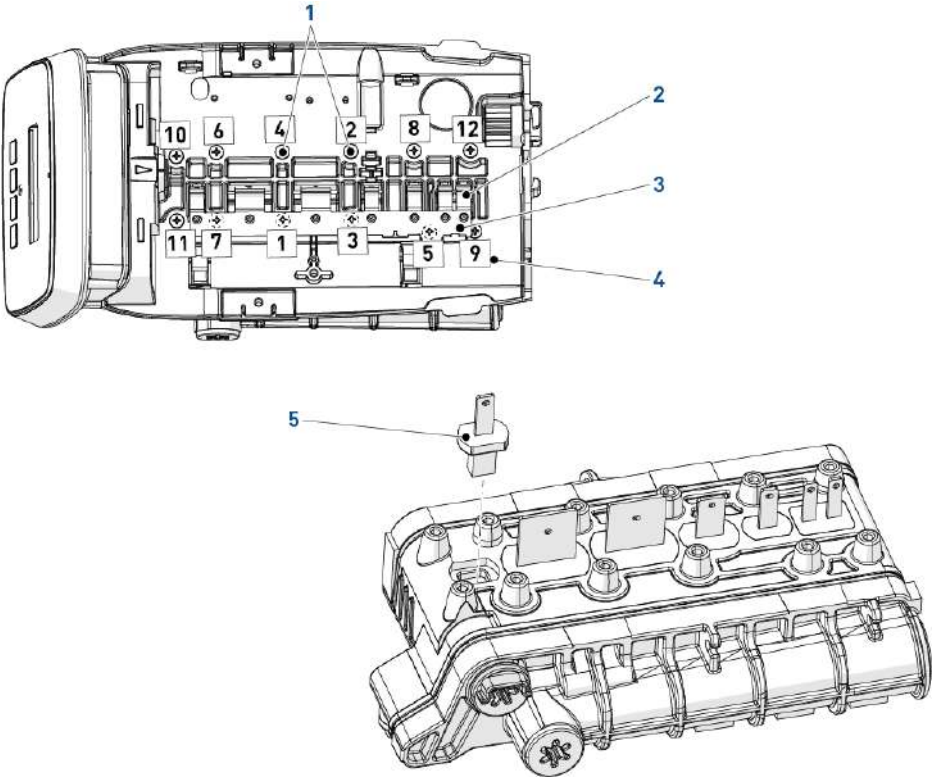
If the outline is irregular, this may indicate that debris is or has been preventing the flapper [1] from closing, and potential damage.

5. Reverse above procedure steps to rebuild.

Caution - material



When refitting the top plate [4], always follow the screwing order below.



10 Troubleshooting

10.1 Error display color

The background color of the display changes depending on the error type:

Yellow

System presents a minor error.

**CONTINUOUS
FLOW SHUT OFF**

Red

System presents a major error.

Motor Stall

In case the controller detects an alert whether yellow or red type, the alert display will override the service screens.

10.2 Easy-iQ controller

| Message | Cause | Solution |
|---|---|--|
| Motor Stall No Changes Detected in the Optical Sensor for 6 Seconds | The motor is on, but no encoder pulses are detected within a given duration while homing. | Check the wire connection and trigger a manual regeneration. |
| Motor Run-On No CAM Switch Change Detected | The motor is on, but no encoder pulses are detected or CAM switches change state within a given duration. | Verify correct valve type is chosen. Trigger a manual regeneration. |
| Optical Sensor Undesired changed detected by the optical sensor | The motor is off, but additional encoder pulses are detected. | Trigger a manual regeneration. |
| Over-Current Motor over- current is detected | Motor current exceeds thresholds. | Trigger a manual regeneration. |
| Flow Meter Error Continuous Flow Detected | Flow exceeded specified threshold for a specific duration. | There might be a leakage in house piping. Proceed with appropriate investigation and close main inlet water valve if necessary. |
| 100 days without regen | 100 days have expired without a regeneration. | Manually initiate a regeneration and contact your installer to investigate the root cause as to why no automatic regeneration occurred in the past 100 days. |

| Message | Cause | Solution |
|------------------|-------------------------------------|---|
| Service required | Service Interval timer has expired. | From within Master Settings, navigate to the Assistance/Mainten. Interval screen and set a new Service Interval time. |
| Salt alert | Salt alert countdown reach zero. | Press any button and load the salt. |

10.3 Valve

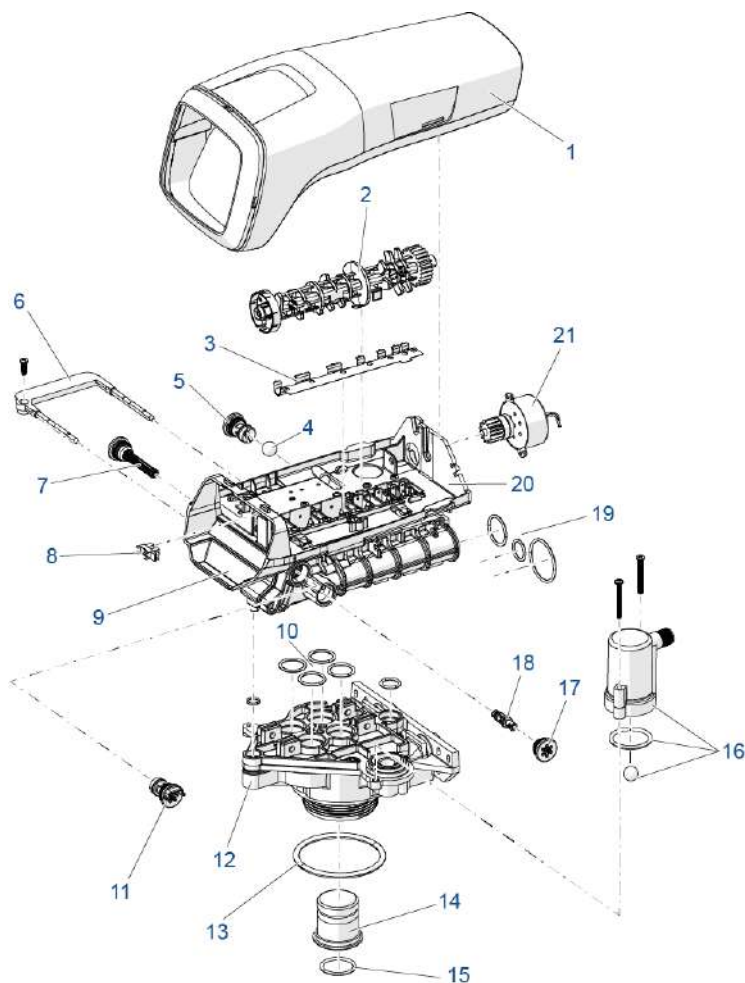
| Issue | Cause | Solution |
|--|---|---|
| Brine tank overflow. | Uncontrolled brine refill flow rate. | Remove brine controller to clean ball and seat. |
| | Air leak in brine line to air check. | Check all connections in brine line for any leaks. |
| | Drain control clogged with resin or other debris. | Clean drain control. |
| Flowing or dripping water at drain or brine line after regeneration. | Valve stem return spring is weak. | Replace the spring. |
| | Valve disc cannot close because of debris. | Remove debris. |
| Hard water leakage after regeneration. | Improper regeneration. | Control brine dosage setting and repeat regeneration. |
| | Leaking of external bypass valve. | Replace bypass valve. |
| | O-ring around riser pipe damaged. | Replace O-ring. |
| | Incorrect capacity. | Verify appropriate brine amount and system capacity. |
| Valve controller will not draw brine. | Low water pressure. | Control and adjust setting according to instructions. |
| | Restricted drain line. | Remove restriction. |
| | Injector plugged. | Clean injector and screen. |
| | Injector defective. | Replace injector and cap. |
| | Valve disc 2 and/or 3 not closed. | Remove foreign matter from the disc. Check if the disc can close by pushing on stem. Replace the disc if needed. |
| | Air check valve prematurely closed. | Put controller momentarily into brine refill (C8 - cycle). Replace or repair air check if needed. |
| Valve controller will not regenerate automatically. | AC transformer or motor are not connected. | Connect the power. |
| | Defective motor. | Replace motor. |

| Issue | Cause | Solution |
|--|---|---|
| Valve system regenerates at wrong time of day. | Controller set incorrectly. | Correct time setting according to instructions. See Regeneration time [→Page 86]. |
| System using more or less salt than brine setting. | Foreign matter in valve causing incorrect flow rates. | Remove brine controller and flush out foreign matter. Then advance controller to brine cycle (C2) to clean valve (after so doing controller goes to "2nd fast rinse" cycle (C7) to remove any brine from tank). |
| Intermittent or irregular brine draw. | Low water pressure. | Set pump to maintain 1.4 bar at softener. |
| | Defective injector. | Replace injector. |
| No conditioned water after regeneration. | No brine in brine tank. | Add brine to brine tank. |
| | Injector plugged. | Clean injector and screen. |
| | Air check valve closes prematurely. | Put controller momentarily into brine cycle (C2). Replace or repair air check if needed. |
| Backwashes or purges at excessively low or high rate. | Incorrect drain control used. | Replace with correct size controller. |
| | Foreign matter affecting valve operation. | Remove drain control and clean ball and seat. |
| No water flow display when water is flowing on Easy-iQ controller. | Bypass valve in bypass. | Shift bypass valve to non-bypass position. |
| | Meter probe disconnected or not fully connected to meter housing. | Fully insert probe into meter housing. |
| | Restricted meter turbine rotation due to foreign matter in meter. | Remove meter housing, free up turbine and flush with clean water. Turbine should spin freely. If not, replace meter. |
| Run out of conditioned water between regenerations. | Improper regeneration. | Control brine dosage set and repeat regeneration. |
| | Incorrect brine setting. | Set salt dosage to proper level. See Salt dosage [→Page 57]. |
| | Incorrect hardness or capacity settings. | Set to correct values. See Hardness [→Page 57]. |
| | Water hardness has increased. | Set hardness to new value. See Hardness [→Page 57]. |
| | Restricted meter turbine rotation due to foreign matter in meter. | Remove meter housing, free up turbine and flush with clean water. Turbine should spin freely. If not, replace meter. |

| Issue | Cause | Solution |
|----------------------|---|--|
| Brine tank overflow. | Brine valve disc 1 being held open by foreign matter. | Manually operate valve stem to flush away obstruction. |
| | Valve disc 2 not closed during brine draw causing brine refill. | Flush out foreign matter holding disc open by manually operating valve stem. |
| | Air leak in brine line to air check. | Check all connections in brine line for any leaks. |
| | Improper drain control for injector. | Use of small drain control with larger injector will reduce draw rates. |
| | Drain control clogged with resin or other debris. | Clean drain control. |

11 Spare parts

11.1 Valve parts list



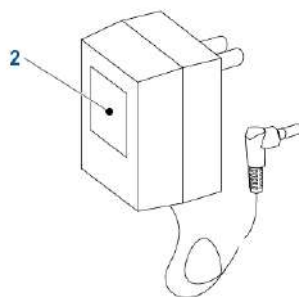
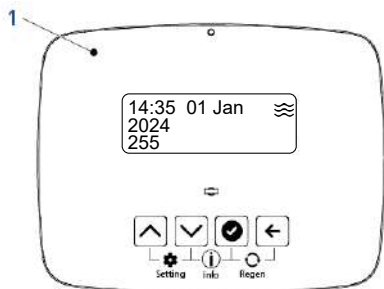
| Item | Part number | Description | Assembly quantity |
|------|-------------|---|-------------------|
| 1 | 4000816 | EiQ cover assembly | 1 |
| 2 | 1235353 | Cam 255/700-860 series valve, STD, black | 1 |
| 3 | 1235341 | Spring, one-piece, 255 valve | 1 |
| 4 | 1030502 | Ball, flow control internal up to no.12 inclusive | 2 |
| 5 | - | Drain control assembly with o-ring | 1 |
| * | 1000208 | N°6 | 1 |

| Item | Part number | Description | Assembly quantity |
|------|-------------|--|-------------------|
| * | 1000209 | No.7 (1.2 gpm; 4.5 Lpm) | 1 |
| * | 1000210 | No.8 (1.6 gpm; 6.1 Lpm) | 1 |
| * | 1000211 | No.9 (2.0 gpm; 7.6 Lpm) | 1 |
| * | 1000212 | No.10 (2.5 gpm; 9.5 Lpm) | 1 |
| * | 1000213 | No.12 (3.5 gpm; 13.2 Lpm) | 1 |
| * | 1000214 | No.13 (4.1 gpm; 15.5 Lpm) no ball | 1 |
| * | 1000215 | No.14 (4.8 gpm; 18.2 Lpm) no ball | 1 |
| 6 | - | Locking bar | 1 |
| * | 1031402 | Multilingual locking bar | 1 |
| * | 1234170 | Locking bar screw no. 8-9/16" | 1 |
| 7 | 1000226 | Screen/cap assembly with o-ring | 1 |
| 8 | 1235373 | Module, sensor, photo interrupter | 1 |
| 9 | 1244650 | 255 valve assembly, without flow controls | 1 |
| 10 | 1001404 | O-ring group: tank adapter | 1 |
| 11 | 1243510 | Brine refill controller, 0.33 gpm, no ball | 1 |
| 12 | 1033784 | 255 tank adapter new style | 1 |
| 13 | 1010154 | O-ring EP | 1 |
| 14 | 1001986 | 13/16" rubber insert (optional) | 1 |
| * | 1000250 | Valve disk kit - standard/sev | 1 |
| * | 1239760 | Blending valve kit 900/700 series top plate | 1 |
| 15 | 1232370 | O-ring EP | 1 |
| 16 | - | Air check kit | 1 |
| * | 1032416 | Air check kit 3/8" male | 1 |
| * | 1032417 | Air check kit 1/4" male (Std) | 1 |
| 17 | 1000269 | Injector cap with o-ring | 1 |
| 18 | - | Injector (high efficiency) options | 1 |
| * | 1035730 | "E" Inj (high efficiency) - yellow (6" diameter vessels) | 1 |
| * | 1035731 | "F" Injector (high efficiency) - peach (7" diameter vessels) | 1 |
| * | 1035732 | "G" Inj (high efficiency) - tan (8" diameter vessels) | 1 |
| * | 1035733 | "H" Inj (high efficiency) - lt purple (9" diameter vessels) | 1 |
| * | 1035734 | "J" Inj (high efficiency) - lt blue (10" diameter vessels) | 1 |
| * | 1035735 | "K" Inj (high efficiency) - pink (12" diameter vessels) | 1 |
| * | 1035736 | "L" Inj (high efficiency) - orange (13-14" diameter vessels) | 1 |
| 19 | 1040459 | O-ring group: piping boss | 1 |
| 20 | 1235340 | Top plate, 255 valve, 700/860 series controller | 1 |
| 21 | 1238861 | Motor + cable 700 series controller | 1 |

| Item | Part number | Description | Assembly quantity |
|------|-------------|--|-------------------|
| * | 1233187 | Motor locking pin (white) | 1 |
| * | 1033066 | New to old style air check adapter | 1 |
| * | 1242411 | Extension cord 50 cm for cabinets (motor, opt. sens., turbine wires) | 1 |
| * | 1235446 | Turbine cable, Logix, short | 1 |
| * | 1239711 | Switch kit, front mount, 0.1 amp | 1 |
| * | 1239752 | Switch kit, front mount, 5 amp | 1 |
| * | 1239754 | Switch kit, top plate mount, 5 amp | 1 |

* Not shown

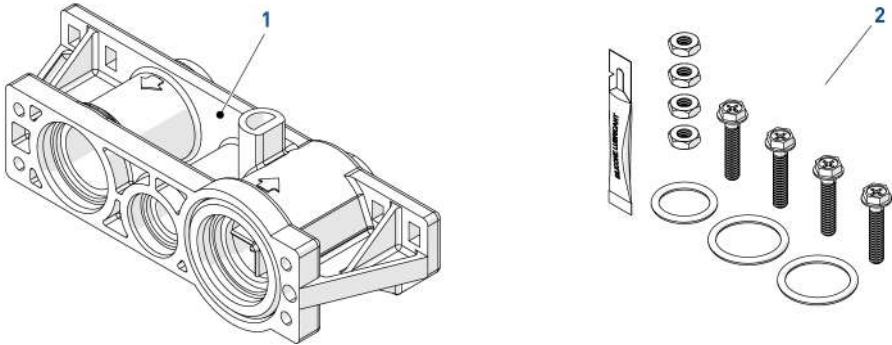
11.2 Easy-iQ Controller and power supply



| Item | Part number | Description | Assembly quantity |
|------|-------------|-----------------------------------|-------------------|
| 1 | 4000817 | Easy-iQ controller | 1 |
| 2 | 1000813 | Transformer British plug | 1 |
| * | 1000814 | Transformer European plug | 1 |
| * | 1000812 | Transformer Australian plug | 1 |
| * | 44149 | Transformer American plug | 1 |
| * | 1000810 | Transformer Japanese plug | 1 |
| * | 44156 | Outdoor transformer American plug | 1 |

* Not shown

11.3 Meter adapter



| Item | Part number | Description | Package quantity |
|------|-------------|-------------------------------|------------------|
| 1 | 1032350 | Meter adapter kit | 1 |
| 2 | 1040524 | Piping boss/meter install kit | 1 |

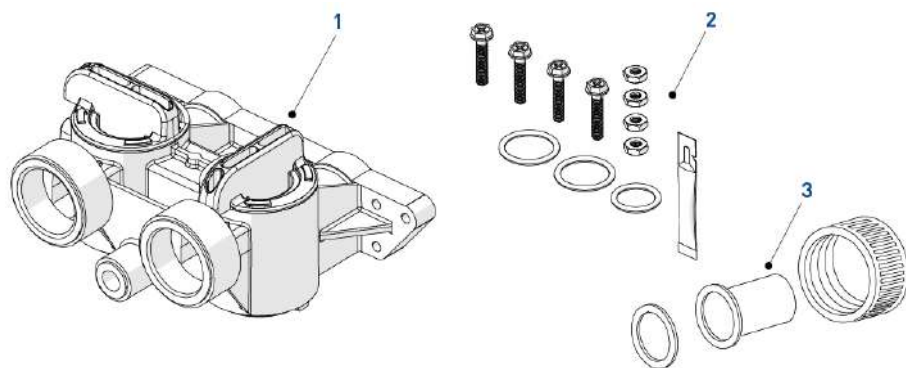
11.4 Piping boss (manifold)



| Item | Part number | Description | Assembly quantity |
|------|-------------|---|-------------------|
| 1 | 3023761 | Piping boss 3/4" BSPT stainless steel 3/8" BSPT drain | 1 |
| * | 3023747 | Piping boss 1" BSPT stainless steel 1/2" BSPT drain | 1 |
| * | 1040283 | Piping boss 3/4" BSPT Noryl 1/2" BSPT drain | 1 |
| 2 | 1040524 | Piping boss/meter install kit | 1 |
| * | 3028275 | 3/8" drain elbow for manifold | 1 |
| * | 3028272 | 1/2" drain elbow for manifold | 1 |
| * | 1036988 | 1/2" drain connector for manifold | 1 |
| * | 1234255 | Male plastic piping boss 1" BSP | 1 |
| * | 1234256 | Male plastic piping boss 3/4" BSP | 1 |

* Not shown

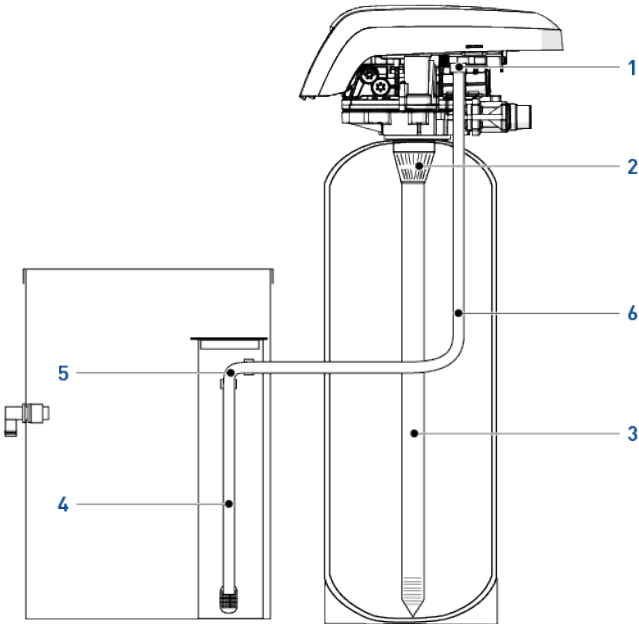
11.5 Bypass & connections



| Item | Part number | Description | Package quantity |
|------|-------------|---|------------------|
| 1 | 1040769 | Bypass body assy (includes bypass installation kit) | 1 |
| 2 | 1040524 | Bypass installation kit | 1 |
| * | 1034302 | Bypass repair kit (rotor seals & clips) | 1 |
| * | 3028264 | Drain elbow for bypass 256 | 1 |
| 3 | 3023824 | 3/4" BSPT stainless steel pipe adapter kit | 1 |
| * | 3023807 | 1" BSPT stainless steel pipe adapter kit | 1 |
| * | 1001608 | 22 mm copper tube adapter kit | 1 |
| * | 1001615 | 32 mm PVC tube adapter kit | 1 |
| * | 1001614 | 1" PVC tube adapter kit | 1 |
| * | 1001613 | 3/4" PVC tube adapter kit | 1 |
| * | 1030541 | Gasket for 1" pipe or tube | 2 |
| * | 1034385 | Adapter nut 1 - 1 1/4" bakelite | 2 |
| * | 1030540 | Plumbing adapter 3/4" copper tube | 2 |
| * | 1030545 | Plumbing adapter 1" copper tube | 2 |
| * | 3014557 | Plumbing adapter for 1" NPT stainless steel | 2 |
| * | 3013737 | Plumbing adapter for 3/4" BSPT stainless steel (replaces 1030576) | 2 |
| * | 1030574 | Plumbing adapter for 22 mm copper tube | 2 |
| * | 1030578 | Plumbing adapter for 3/4" CPVC pipe | 2 |
| * | 1030579 | Plumbing adapter for 1" CPVC pipe | 2 |
| * | 1000982 | Plumbing adapter for 3/4" BSPT plastic male thread | 2 |
| * | 1001422 | Plumbing adapter for 1" BSPT plastic male thread | 2 |

*Not shown

11.6 Valve installation kits



| Item | Part number | Description | Assembly quantity |
|------|-------------|--|-------------------|
| * | 3029815 | Installation kit-255. Consists of E01240; 1009116; 3028263; 3028267 | 1 |
| 1 | E01240 | Air check elbow (CA40) 1/4" FNPT- 3/8" T | 1 |
| 2 | 1009116 | Upper screen | 1 |
| 3 | 3028263 | Riser tube 1.050" | 1 |
| 4 | 3028267 | Brine tube 3/8" with screen | 1 |
| 5 | E01140 | Union elbow 3/8" T - 3/8" T | 1 |
| 6 | E01480 | Tubing 3/8" roll of 30 m | 1 |

* Not shown

12 Disposal

The device must be scrapped in accordance with directive 2012/19/EU or the environmental standards in force in the country of installation. The components included in the system must be separated and recycled in a waste recycling center that conforms with the legislation in force in the country of installation. This will help to reduce the impact on the environment, health, safety and help to promote recycling. Pentair does not collect used product for recycling. Contact your local recycling center for more information.



WWW.PENTAIR.EU/WWW.PENTAIR.COM (NAM)